

# BATA INDUSTRIALS CATALOG 2025

Our new  
FAYVR  
collection  
is produced  
with 20%  
bio-based  
rebound  
PU.

THAT'S  
ANOTHER  
STEP.  
*ahead*



**BATA INDUSTRIALS**  
THE SAFETY SHOE



**LET'S WALK THIS  
ROAD TOGETHER.**



At Bata Industrials, we are more than just the producer of safety shoes. Of course, protecting people is our top priority, but our mission extends beyond safety to include environmental responsibility. Every day, we're taking deliberate steps to reduce the ecological impact of our materials and manufacturing processes, working to remain future-proof in everything we do.

In the summer of 2024, we expanded our high-tech production capabilities with the addition of the Desma Direct Soling Machine—the most advanced footwear machinery available. This investment allows us to produce top-quality safety shoes in the Netherlands, strengthening our brand and supporting our sustainability goals. The Desma system enables us to recycle cutting waste and incorporate a new bio-based polyurethane (PU) material in all midsoles and outsoles, making our shoes even more eco-friendly.

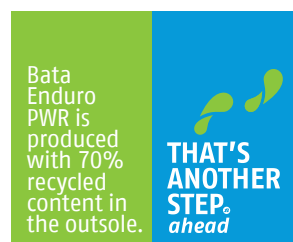
Each step forward is reflected in our product label **THAT'S ANOTHER STEP ahead**, a testament to our commitment to continuous improvement.

We invite you to join us on this journey, step by step, towards a more sustainable future. **Let's walk this road together!**

Please explore our catalog, and if you require any marketing materials, product datasheets, or certification documents, kindly request access to our **DAM system** via our Customer Service department at [nl.order@bata.com](mailto:nl.order@bata.com), with mention of your customer number.

Stay safe,

Remie van der Kuip  
Business Director Europe





# OUR HEAD OFFICE IS IN BEST, THE NETHERLANDS



Our Head Office goes back to 1934, when the famous Bata family built the Bata Village including production in Best, The Netherlands. In response to a specific market demand: footwear for professionals, Bata Industrials was founded in the 1970s. Today, Bata Industrials is one of the world's largest producers of safety footwear. A global player with offices in Europe, Chile, Mexico, South Africa, Kenya, India, China, Singapore, Australia and New Zealand.

Our head office is still in Best and the collections for the European market are increasingly produced in Best. This not only offers qualitative and logistical advantages, but also makes our ecological footprint smaller. Since February 2024, we have been producing our soles in Best with a percentage of bio-based PU or recycled rubber. Our ambition is to source 50% of our European production locally by 2025. When we say Produced in the Netherlands, you know the safety shoes are produced with the highest attention to quality, safety and sustainability.



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# FINDING THE PERFECT MATCH

We know what moves you. We know that people work at their best when they have the right equipment, are well-protected and feel comfortable. Keeping them safe, healthy, active and energized. That's exactly what we're going for.

Through our extensive knowledge and broad experience in various working environments, we know exactly what you need, what your circumstances are, what challenges you face and how you move throughout your day. That's why we created a perfect footwear solution for any job that needs to be done. The perfect match for your needs and wishes.

We are more than happy to advise you.

## SAFETY ABOVE ALL

Safety shoes are made to keep people safe, which is our main goal. That's why all our safety shoes offer the best safety. Test after test after test, our shoes have proven themselves to provide guaranteed safety.



Our scuff caps protect against abrasions and wear, especially in jobs requiring frequent kneeling. It increases the durability of the shoe.



Our safety toecaps, available in aluminum, steel, and composite, all withstand impacts up to 200 joules, ensuring top protection for your toes.



Our steel and FlexGuard® non-metallic perforation-resistant inserts protect your feet from sharp objects on the ground.

*Other important safety icons are displayed together with the shoe specifications.*



**FAYVR STONE**

## WE OFFER THE BEST COMFORT

We go one step further than just offering safe shoes. Through our years of experience, we know how important comfort is. We have therefore developed techniques that make our shoes even more comfortable. **Experience the Bata DNA in our shoes.**



### Walkline®

This technology, a core part of Bata's DNA, has evolved continuously over the years. In the new Bata Enduro collection, we introduce Walkline 3.0, enhanced by innovations like the Easy Rolling System®, Tunnel System®, and Heel Lock Support® for superior performance.



### Bata Cool Comfort® +lining

Made of 65% recycled polyester, this lining keeps feet dry, comfortable and fresh for a pleasant feeling throughout the working day.



### Odor Control

This premium antimicrobial lining eliminates 99% of bacteria that causes bad smell.



*Other comfort techniques can be found in the collection introduction or under the shoe specifications.*

## SPECIALS

We don't sit still, which is why we continue to look at what is needed. We make specific products geared to different target groups or extra special working environments.



### For women

Specially designed for women's feet. Made with a last that fits women perfectly because the shape of their feet differs from men's.

02

### Non-safety

Non Safety footwear does not have a safety toe cap. They are a great option when safety shoes are not required, but high slip resistance is needed.

**DETECTION  
FRIENDLY**

### Detection friendly and full metal-free

These shoes are designed without any metallic components. They provide the same level of safety and durability as traditional safety shoes but use non-metallic alternatives. These shoes are particularly suited for environments where metal detectors are frequently used or where metal-free equipment is required for operational reasons.

*We highlight special features in the introduction text and under the shoe specifications.*



The FAYVR collection is produced with 20% bio-based rebound PU.

THAT'S  
ANOTHER  
STEP.  
*ahead*

**FAYVR®**

The multipurpose safety shoe.

# FAYVR: THE MULTIPURPOSE SAFETY SHOE

Introducing the FAYVR collection, safety shoes with the most flexible sole Bata has ever made. Specially designed to give you the best rebound and keep your feet fit. For professionals in light industry such as: logistics, automotive, manufacturing and transportation.

**DO YOURSELF A FAYVR** and choose this new shoe!

## RECYCLED LACES 100% rPET

Recycled post-consumer PET.  
Reclaimed, recycled and produced in the Netherlands.

## RECYCLED MICROFIBER 55% polyurethane + 45% recycled pre-consumer polyamide

## ALUMINUM SAFETY TOECAP

**PRODUCED IN  
THE NETHERLANDS**





## FAYVR ONYX

### **RECYCLED LINING** **65% GRS recycled** **post-consumer** **polyester**

Improved Bata Cool Comfort, now also with GRS recycled material. Less environmental impact, more comfort.

- *The comfort is increased by a higher-density lining.*

### **RECYCLED INLAY SOLE** **85% GRS recycled** **polyurethane foam**

The main material of the Premium Fit Inlay Sole is made of 85% GRS recycled polyurethane foam. This special POLIYOU® foam has a significantly lower carbon footprint than regular foam.

- *The recycled material is pre-consumer and GRS 4.0 certified.*

### **FLEXGUARD®** **non-metallic** **perforation-resistant insert**

### **BIO-BASED PU MIDSOLE & OUTSOLE** **20% bio-based** **polyurethane**

20% of the new PU composition is bio-based. That means less dependence on fossil raw materials, thus more sustainable.

The FAYVR collection is produced with 20% bio-based rebound PU.

THAT'S  
ANOTHER  
STEP.  
*ahead*



# FAYVR COLLECTION

The multipurpose safety shoe.

PRODUCED IN  
THE NETHERLANDS



The everyday flexible, yet protective safety shoe that gives you the right protection, comfort and a sporty look in a sustainable way.

Experience the ultimate in safety and comfort with our everyday safety shoes. Designed for those who need reliable protection, the FAYVR collection features an aluminum lightweight toecap, a Flexguard® non-metallic perforation-resistant insert, and a slip resistance tested above safety norms.



**ONYX****NEW!****S1PS**

- › Recycled microfiber upper
- › Aluminum safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Odor Control
- › Bio-based PU mid- and outsole
- › Size range: W 35-48 / XW 38-48\*
- › UK size range: W 2-13 / XW 5-13 (including 6.5 and 9.5)\*

**PEBBLE****NEW!****S1PS**

- › Recycled microfiber upper
- › Aluminum safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Odor Control
- › Bio-based PU mid- and outsole
- › Size range: W 35-48 / XW 38-48\*
- › UK size range: W 2-13 / XW 5-13 (including 6.5 and 9.5)\*

**CLAY****NEW!****S3S**

- › Recycled microfiber upper
- › Aluminum safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Odor Control
- › Bio-based PU mid- and outsole
- › Size range: W 35-48 / XW 38-48\*
- › UK size range: W 2-13 / XW 5-13 (including 6.5 and 9.5)\*

**SAND****NEW!****S3S**

- › Recycled microfiber upper
- › Aluminum safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Odor Control
- › Bio-based PU mid- and outsole
- › Size range: W 35-48 / XW 38-48\*
- › UK size range: W 2-13 / XW 5-13 (including 6.5 and 9.5)\*



\* Width size XW will be available from March 2025.

## POWDER

**NEW!**

**S7S**

- › Recycled microfiber upper
- › HDry® waterproof membrane
- › BOA® Fit System
- › Aluminum safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Odor Control
- › Bio-based PU mid- and outsole
- › Size range: W 35-48 / XW 38-48\*
- › UK size range: W 2-13 / XW 5-13 (including 6.5 and 9.5)\*



Extra shock absorption, energy return and grip. The flexible sole allows your foot to move naturally and provides a greater range of motion. It conforms to the shape and movement of your foot, reducing pressure points and maximizing overall comfort. So you'll still be fit at the end of the workday.

## STONE

**NEW!**

**S7S**

- › Recycled microfiber upper
- › HDry® waterproof membrane
- › BOA® Fit System
- › Aluminum safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Odor Control
- › Bio-based PU mid- and outsole
- › Size range: W 35-48 / XW 38-48\*
- › UK size range: W 2-13 / XW 5-13 (including 6.5 and 9.5)\*



# EXTREME FLEXIBILITY? DO YOURSELF A FAYVR.

Both the midsole as the outsole are for 20% made of bio-based rebound Polyurethane. PU is used where there is a need for a combination of low weight, high performance and high energy return. The material is flexible, resistant to oil and fuel and able to return to its original shape and size after bending, twisting, stretching and pressing.



The FAYVR collection is produced with 20% bio-based PU.

  
**THAT'S  
ANOTHER  
STEP.**  
*ahead*

## FAYVR®

The multipurpose safety shoe.



**BATA INDUSTRIALS**  
THE SAFETY SHOE





# CHANGE NOTHING. IMPROVE EVERYTHING.

Bata Enduro is the embodiment of what we stand for as a brand. The ultimate convergence of technology, innovation and the will to keep professionals safe. **Progress made by never changing our principles.**

Bata Enduro  
ACT is  
produced with  
20%  
bio-based  
rebound PU.

THAT'S  
ANOTHER  
STEP  
*ahead*

ANOTHER STEP  
*in sustainable  
material use*

materials | environment | care



**RECYCLED LINING**  
65% recycled polyester

**RECYCLED LACES**  
100% rPET

**RECYCLED INSOLE**  
100% recycled polyester

**BIO-BASED PU MIDSOLE & OUTSOLE**  
20% bio-based polyurethane

**RECYCLED INLAY SOLE**  
100% recycled polyurethane foam

**BATA ENDURO ACT 219**





# WALKLINE 3.0.

## The Walkline® technology to the next level of 3.0.

The Walkline® has been a key technology in our collections for years. It is part of our Bata DNA, as we say. Over the years the technology has been adapted through new insights. This is a continuous process. In the new Bata Enduro collection we are using the Walkline 3.0 for the first time. It is mainly the connected improved techniques like Easy Rolling System®, Tunnel System® and Heel Lock Support® that move the Walkline® technology to the next level of 3.0.



### EASY ROLLING SYSTEM®

Easy rolling means nothing more than having a smooth heel-to-toe transition. In combination with the Tunnel System® that returns energy, the Easy Rolling System® reduces fatigue. By pre-forming, the back and the front of the outsole, the natural gait progression of the foot is supported in an optimal way. The effect of this is: energy-saving and comfort-increasing.

To optimize the heel-to-toe transition, we have modified the sole in two places:

1. The rounder heel ensures the correct start of the walking stride of the foot. In addition, a rounder heel causes the foot to come down on a larger surface. This increases the resistance with the surface, thus more slip resistance is obtained.
2. The raised front of the sole (read: higher toe spring) ensures that the shoe is further along in its running cycle before the shoe must be flexed to complete the walk line. Not having to bend the shoe saves you energy and reduces pressure from the upper on the forefoot just behind the toe cap.

### WALKLINE®

If you look closer to safety shoes in general, you see that many are designed with a 'banana shape' that forces the foot into an unnatural position. A position that can cause foot issues, but also joint complaints in the ankle, knee, and hip. From years of experience, we know that the natural gait of the foot, is not a straight line. That is why Bata Industrials worked in 2012 with biomechanical researcher Terje Haugaa to develop the Walkline®. A biomechanical support system that optimizes the wearer's walking and follows the natural gait of the foot to prevent and treat non-specific foot problems from a prospective view.

A walking cycle begins with the foot landing on the outside of the heel, then rolling over the outside of the foot until slightly behind the ball line of the foot. Here the walking stride crosses from the outside of the foot to the inside of the foot to complete the cycle here across the ball of the foot to the big toe. By efficiently controlling the position of the muscles, we reduce and prevent foot-related illnesses and eventually absenteeism.

The outsole is divided into deliberately placed different sections that correspond to anatomical gait of our walking process. In this way, the resistance of the sole is minimal. In the Walkline® demonstration image the perfect line is stylistically portrayed, in simplicity but with emphasis on the energetic movement. The outsole is designed to ensure maximum absorption at the level of the heel (the stopping phase), stability when standing (stabilization phase) and maximum flex when the shoe leaves the ground. The combination of these techniques again prevents multiple foot-related diseases.





### HEEL LOCK SUPPORT®

The Heel Lock Support® keeps the heel and foot firmly in place in the shoe, thereby supporting the Walkline®.

The improved counter material in the heel area of the upper is exactly moulded according to **Bata's multiple-width** last shape. This ensures the reinforcement in the heel to encapsulate the heel foot perfectly, without enclosing the midfoot! The rounder shape is evident in the new construction of the heel of the upper. Above the heel is a clear V-shape that will support the Achilles tendon. It follows the anatomical shape of the heel, which helps to keep the heel in the correct position, creating additional stability and prevents from heel and midfoot related diseases.

To optimize the Heel Lock Support® we designed in the upper the correct angle of lacing tension across the instep. The arrows on the Heel Lock Support® indicate the direction in which force is applied to keep the heel in place.



### TUNNEL SYSTEM®

In the heel of the sole is Bata Bata Industrials' Tunnel System® inserted. Unlike previous collections, the Tunnel System® in the new Bata Enduro is smaller in surface area but deeper in construction. While maintaining more ground contact (read: higher slip resistance), the Tunnel System® will deform the heel when starting your walking process. The moment the foot leaves the ground, the heel of the shoe moves back to its original shape. This will create your energy return moment and give your step a slight boost to continue the gait cycle of the walkline.

The Tunnel System® will also create a dynamically moving sole that automatically places the foot in the correct position. The "narrower" side at the outer side of the sole allows the foot to tilt in such a way that the midfoot is raised sufficiently and as such relieves the arch. This prevents pathologies such as tendonitis.

Bata Enduro ACT is produced with 20% bio-based rebound PU.

THAT'S  
ANOTHER  
STEP.  
*ahead*

A large, high-quality photograph of a Bata Enduro ACT boot. The boot is dark-colored, made of leather or a similar material, and has a thick, rugged sole. It is positioned on a dark, perforated metal surface, likely a factory floor. In the background, there are industrial elements like overhead lights and robotic arms, creating a sense of a manufacturing environment.

# BATA ENDURO ACT COLLECTION

Change nothing, improve everything.

PRODUCED IN  
THE NETHERLANDS

The Bata Enduro has the best-in-class fitting, lifetime quality and is made in Holland. The Bata Enduro ACT is made with an aluminum safety toecap and a PU mid- and outsole. Made for general use. The PU outsole is SR-certified and equipped with a Ladder Grip (LG) following the new safety standard. And with the use of 20% bio-based polyurethane in the mid- and outsole, 65% recycled polyester Bata Cool Comfort® + lining in the upper, 100% recycled polyester in the insole and laces from 100% rPet, we take with this collection truly ANOTHER STEP *ahead* – in sustainability.

**ACT 207** (REPLACES ACT 107 ESD S2)

S2

- › Oiled pull up leather upper
- › Aluminum safety toecap
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU mid- and outsole
- › Size range: W 35-48
- › UK size range: W 2-13 (including 6.5 and 9.5)



**Christiaan Versteegh, Innovation Specialist at Bata Industrials:**  
**"The improved Bata Cool Comfort® +lining is firmer, more breathable and made of 65% recycled polyester. In short, a lining with a plus +."**

**ACT 213** (REPLACES ACT 113 ESD S2)

S2

- › Full grain leather upper
- › Aluminum safety toecap
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU mid- and outsole
- › Size range: W 35-48
- › UK size range: W 2-13 (including 6.5 and 9.5)

**ACT 217**

S2

- › Full grain leather upper
- › Aluminum safety toecap
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU mid- and outsole
- › Size range: W 35-48
- › UK size range: W 2-13 (including 6.5 and 9.5)





### ACT 212 (REPLACES ACT 112 ESD S3)

S3

- › Oiled pull up leather upper
- › Aluminum safety toecap
- › Steel perforation-resistant insert
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU mid- and outsole
- › Size range: W 35-48
- › UK size range: W 2-13 (including 6.5 and 9.5)



### ACT 215 (REPLACES ACT 115 ESD S3)

S3

- › Full grain leather upper/abrasion-resistant PU scuff cap
- › Aluminum safety toecap
- › Steel perforation-resistant insert
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU mid- and outsole
- › Size range: W 35-48 / XW 38-48 / XXW 40-46
- › UK size range: W 2-13 / XW 5-13 / XXW 6.5-11 (including 6.5 and 9.5)



### ACT 216 (REPLACES ACT 116 ESD S3)

S3

- › Full grain leather upper
- › Aluminum safety toecap
- › Steel perforation-resistant insert
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU mid- and outsole
- › Size range: W 35-48 / XW 38-48
- › UK size range: W 2-13 / XW 5-13 (including 6.5 and 9.5)



### ACT 219 (REPLACES ACT 119 ESD S3)

S3

- › Full grain leather upper/abrasion-resistant PU scuff cap
- › Aluminum safety toecap
- › Steel perforation-resistant insert
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU mid- and outsole
- › Size range: W 35-48 / XW 38-48 / XXW 40-46
- › UK size range: W 2-13 / XW 5-13 / XXW 6.5-11 (including 6.5 and 9.5)



**ACT 220** (REPLACES ACT 120 ESD S3)**S3**

- › Full grain leather upper
- › Aluminum safety toecap
- › Steel perforation-resistant insert
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU mid- and outsole
- › Size range: W 35-48 / XW 38-48
- › UK size range: W 2-13 / XW 5-13 (including 6.5 and 9.5)



The PU outsole is SR-certified and equipped with a Ladder Grip (LG) following the new safety standard EN ISO 20345:2022.

**ACT 241** (REPLACES ACT 141 ESD S3)**S3**

- › Oiled pull up leather upper/abrasion-resistant PU scuff cap
- › Aluminum safety toecap
- › Steel perforation-resistant insert
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU mid- and outsole
- › Size range: W 35-48 / XW 38-48
- › UK size range: W 2-13 / XW 5-13 (including 6.5 and 9.5)

**ACT 242** (REPLACES ACT 142 ESD S3)**S3**

- › Oiled pull up leather upper/abrasion-resistant PU scuff cap
- › Aluminum safety toecap
- › Steel perforation-resistant insert
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU mid- and outsole
- › Size range: W 35-48 / XW 38-48
- › UK size range: W 2-13 / XW 5-13 (including 6.5 and 9.5)



### ACT 244 (REPLACES ACT 144 KN ESD S3)

S3S

- › Full grain leather upper/abrasion-resistant PU scuff cap
- › Aluminum safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU mid- and outsole
- › Size range: W 35-48 / XW 38-48
- › UK size range: W 2-13 / XW 5-13 (including 6.5 and 9.5)



With the new Bata Enduro, Bata Industrials introduces the use of Bio-based polyurethane (PU). Bio-based PU consists for 20% out of bio-based components. The bio-based components come from renewable sources, which is more sustainable than the conventional source. This is really **ANOTHER STEP ahead**.

### ACT 245 (REPLACES ACT 144 ESD S3)

S3S

- › Full grain leather upper
- › Aluminum safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU mid- and outsole
- › Size range: W 35-48 / XW 38-48
- › UK size range: W 2-13 / XW 5-13 (including 6.5 and 9.5)



### ACT 256 (REPLACES ACT 156 ESD S3)

S3S

- › Microfiber upper (100% polyamide) /abrasion-resistant PU scuff cap
- › Aluminum safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU mid- and outsole
- › Size range: W 35-48 / XW 38-48
- › UK size range: W 2-13 / XW 5-13 (including 6.5 and 9.5)







### HEEL LOCK SUPPORT®

Bata Industrials' Heel Lock Support® ensures that the heel and foot stay firmly in place in the shoe and prevents rubbing of the back of the foot and the formation of blisters, thereby supporting the Walkline® Technology. The arrows indicate the direction of the force which is applied to keep the foot in place.

Bata Enduro PWR is produced with 70% recycled content in the outsole.

THAT'S  
ANOTHER  
STEP.  
*ahead*



# BATA ENDURO PWR COLLECTION

Change nothing, improve everything.

PRODUCED IN  
THE NETHERLANDS



The new Bata Enduro PWR is built for tough conditions, offering exceptional grip, comfort, and support with top-quality materials and advanced technology. Its Easy Dirt Release outsole prevents dirt buildup, maintaining performance. The rubber outsole is SR-certified, featuring Ladder Grip (LG). With recycled and bio-based materials throughout, including a 70% recycled rubber outsole and a 20% bio-based polyurethane midsole, this collection stands out as a sustainable and high-performance choice.



<p><b>PWR 408</b> (REPLACES PWR 308 S3)</p> <ul style="list-style-type: none"><li>› Full grain leather upper</li><li>› Aluminum safety toecap</li><li>› Steel perforation-resistant insert</li><li>› Bata Cool Comfort® +lining</li><li>› Odor Control</li><li>› Bio-based PU midsole/recycled rubber outsole</li><li>› Size range: W 38-48 / XW 38-48</li><li>› UK size range: W 5-13 / XW 5-13 (including 6.5 and 9.5)</li></ul>		S3
  	  	
<p><b>PWR 409</b> (REPLACES PWR 309 S3)</p> <ul style="list-style-type: none"><li>› Full grain leather upper/abrasion-resistant PU scuff cap</li><li>› Aluminum safety toecap</li><li>› Steel perforation-resistant insert</li><li>› Bata Cool Comfort® +lining</li><li>› Odor Control</li><li>› Bio-based PU midsole/recycled rubber outsole</li><li>› Size range: W 38-48 / XW 38-48 / XXW 40-46</li><li>› UK size range: W 5-13 / XW 5-13 / XXW 6.5-11 (including 6.5 and 9.5)</li></ul>		S3
   	  	
<p><b>PWR 410</b></p> <ul style="list-style-type: none"><li>› Oiled pull up leather upper</li><li>› Aluminum safety toecap</li><li>› Steel perforation-resistant insert</li><li>› Bata Cool Comfort® +lining</li><li>› Odor Control</li><li>› Bio-based PU midsole/recycled rubber outsole</li><li>› Size range: W 38-48</li><li>› UK size range: 5-13 (including 6.5 and 9.5)</li></ul>		S3
  	  	
<p><b>PWR 411</b> (REPLACES PWR 311 S3)</p> <ul style="list-style-type: none"><li>› Full grain leather upper</li><li>› Aluminum safety toecap</li><li>› Steel perforation-resistant insert</li><li>› Bata Cool Comfort® +lining</li><li>› Odor Control</li><li>› Bio-based PU midsole/recycled rubber outsole</li><li>› Size range: W 38-48 / XW 38-48</li><li>› UK size range: W 5-13 / XW 5-13 (including 6.5 and 9.5)</li></ul>		S3
  	  	



### PWR 412 (REPLACES PWR 312 S3)

S3

- › Full grain leather upper/abrasion-resistant PU scuff cap
- › Aluminum safety toecap
- › Steel perforation-resistant insert
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU midsole/recycled rubber outsole
- › Size range: W 38-48 / XW 38-48 / XXW 40-46
- › UK size range: W 5-13 / XW 5-13 / XXW 6.5-11 (including 6.5 and 9.5)



### PWR 413

S3

- › Oiled pull up leather upper
- › Aluminum safety toecap
- › Steel perforation-resistant insert
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU midsole/recycled rubber outsole
- › Size range: W 38-48
- › UK size range: W 5-13 (including 6.5 and 9.5)



### PWR 420

S3

- › Full grain leather upper/abrasion-resistant PU scuff cap
- › Aluminum safety toecap
- › Steel perforation-resistant insert
- › **Metatarsal protection**
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU midsole/recycled rubber outsole
- › Size range: W 38-48
- › UK size range: 5-13 (including 6.5 and 9.5)



### PWR 421

S3S

- › Oiled pull up leather upper/abrasion-resistant PU scuff cap
- › BOA® Fit System
- › Aluminum safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU midsole/recycled rubber outsole
- › Size range: W 38-48
- › UK size range: W 5-13 (including 6.5 and 9.5)



**PWR 428** (REPLACES PWR 328 S3)

- › Full grain leather upper/abrasion-resistant PU scuff cap
- › Quick release closure
- › Aluminum safety toecap
- › Steel perforation-resistant insert
- › Bata Cool Comfort® +lining/leather lining on collar
- › Odor Control
- › Bio-based PU midsole/recycled rubber outsole
- › Size range: W 38-48 / XW 38-48
- › UK size range: W 5-13 / XW 5-13 (including 6.5 and 9.5)
- › EN20349-2:2017 (Welding)







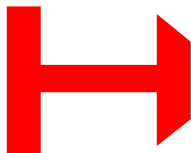
**PWR 419** (REPLACES PWR 319 S3)

- › Full grain leather upper/abrasion-resistant PU scuff cap
- › HDry® waterproof membrane
- › Aluminum safety toecap
- › Steel perforation-resistant insert
- › Bata Cool Comfort® +lining
- › Odor Control
- › Bio-based PU midsole/recycled rubber outsole
- › Size range: W 38-48 / XW 38-48
- › UK size range: W 5-13 / XW 5-13 (including 6.5 and 9.5)









HDry's patented '3D Direct Lamination' technology makes footwear waterproof by sealing the upper, preventing any water from entering. This method eliminates gaps between the waterproof membrane and the upper material, ensuring water can't get trapped or leak through, even after long exposure to rain. Importantly, breathability is maintained.



# BIO-BASED PU IN THE MID- AND OUTSOLES

**NEW MACHINE, BETTER SAFETY SHOES, MORE SUSTAINABLE THANKS TO BIO-BASED PU AND RECYCLING, PRODUCED IN THE NETHERLANDS.**

**Hans van Genuchten, Production & Sourcing Manager:**

"In the summer of 2024 we expanded our high-tech machinery park with the Desma Direct Soling Machine; the most advanced shoe machine of the moment. With this, we produce the best safety shoes in the Netherlands, facilitating the growth of the brand. The shoes are more sustainable thanks to the recycling of cutting waste and the new bio-based PU material used in all mid- and outsoles."

**Christiaan Versteegh, Innovation Specialist:** "In the soles of the safety shoes that we produce here in the Netherlands, we use 20% bio-based PU, made from renewable materials. I am really proud that this step has been taken within Bata Industrials. We distinguish ourselves in the market with this; there are very few shoe producers who already use renewable raw materials. We developed the new mix of materials in our shoes ourselves. Because our chain is short, we can test and act quickly, which means we come up with results quickly. We now have a compound that also gives 38% more rebound."



The new FAYVR collection is produced in The Netherlands, with bio-based PU.

"In the future, with our new machine, we aim to use 40-60% bio-based material in our soles. We're also reusing cutting waste from the soles, and while bio-based integration is a major step, we're already working on new innovations."

"All safety shoes made in the Netherlands feature bio-based PU, sourced from corn, sugar cane, and castor beans. Our PU is 20% renewable, according to DIN EN 16640 standards, and offers excellent durability, flexibility, and resistance to oil and gasoline. It's extensively tested and meets the highest safety standards."



Desma machine in Best, The Netherlands.



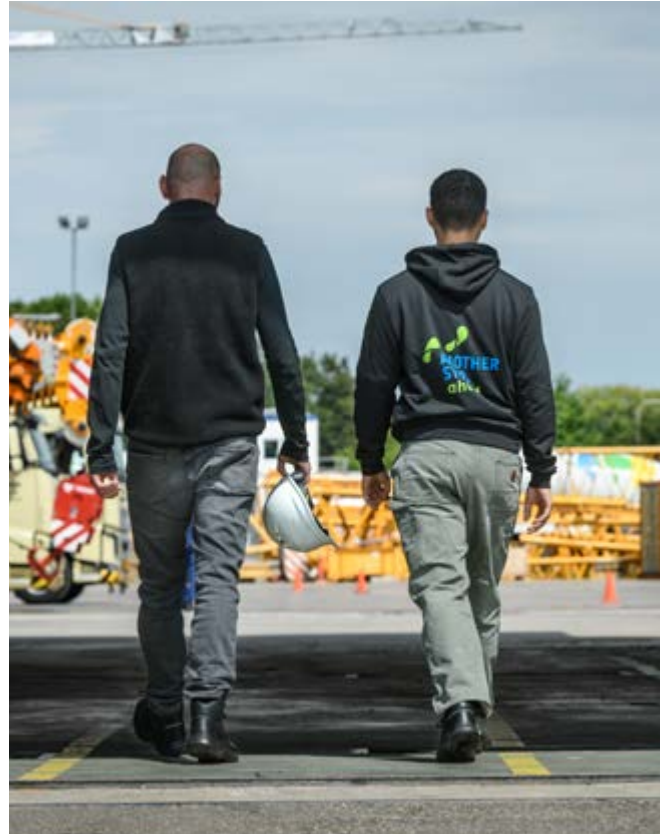
Our bio-based PU is derived from castor beans, corn and sugar cane.



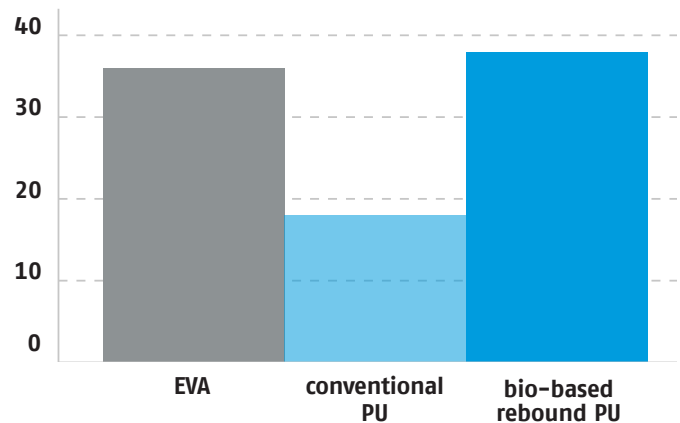
**OUR NEW PU MATERIAL GIVES A 38% REBOUND, PROVIDING A +20% IMPROVEMENT OVER CONVENTIONAL PU.**

The additional advantage of this new highly elastic Bio-based Polyurethane (PU) is its heightened rebound capability (bounce back). This enhanced rebound not only elevates comfort but also enhances shock absorption and energy return (less fatigue).

The rebound value of the new PU foam is well balanced. The amount of rebound is maximized while remaining a stable stride. This way the user experiences a stable stride, with maximal comfort and minimal fatigue.



Rebound %



**"UTILIZING FOAM FROM RENEWABLE MATERIALS WITH AN ORGANIC BASIS ALLOWS US TO REDUCE THE CARBON FOOTPRINT OF OUR PRODUCTS AND HIGHLIGHTS OUR COMMITMENT TO IMPACTFUL CHANGES IN OUR FOOTWEAR PRODUCTION."**



Produced with 8%-15% environmentally friendly materials in terms of weight.

THAT'S  
ANOTHER  
STEP.  
*ahead*



# TRAXX COLLECTION

Seriously safe. Seriously reliable.

PRODUCED IN  
THE NETHERLANDS



Over twenty years ago, we developed the Traxx collection to meet all legal, health, and safety standards. We added two new safety shoes equipped with a waterproof HDry and a quick dial BOA® Fit System. This collection has the best technologies for safety, including a steel safety toecap, SR-certified outsole and steel or FlexGuard® perforation-resistant insert. The Traxx collection is reliable and ensures all-day comfort and protection.

**TRAXX 23****S1P**

- › Nubuck leather/textile upper/reflective material
- › Steel safety toecap
- › Steel perforation-resistant insert
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU midsole/ QuattroTech®-TPU outsole
- › Size range: W 36-48
- › UK size range: W 3-13 (including 6.5 and 9.5)

**TRAXX 24****S1P**

- › Nubuck leather/textile upper/reflective material
- › Steel safety toecap
- › Steel perforation-resistant insert
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU midsole/ QuattroTech®-TPU outsole
- › Size range: W 36-48
- › UK size range: W 3-13 (including 6.5 and 9.5)

**TRAXX 213****S1P**

- › Nubuck leather/textile upper/abrasion-resistant TPU scuff cap
- › BOA® Fit System
- › Steel safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU midsole/ QuattroTech®-TPU outsole
- › Size range: W 36-48
- › UK size range: W 3-13 (including 6.5 and 9.5)

**TRAXX 91 NB****S2**

- › Nubuck leather upper
- › Steel safety toecap
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU midsole/ QuattroTech®-TPU outsole
- › Size range: W 36-48
- › UK size range: W 3-13 (including 6.5 and 9.5)





## TRAXX 92 NB

S2

- › Nubuck leather upper
- › Steel safety toecap
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU midsole/ QuattroTech®-TPU outsole
- › Size range: W 36-48
- › UK size range: W 3-13 (including 6.5 and 9.5)



## TRAXX 95 NB

S3

- › Nubuck leather upper
- › Steel safety toecap
- › Steel perforation-resistant insert
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU midsole/ QuattroTech®-TPU outsole
- › Size range: W 39-48
- › UK size range: 6-13 (including 6.5 and 9.5)



## TRAXX NXT 96

S3

- › Nubuck leather upper/abrasion-resistant TPU scuff cap
- › Steel safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU midsole/ QuattroTech®-TPU outsole
- › Size range: W 36-48
- › UK size range: W 3-13 (including 6.5 and 9.5)



## TRAXX NXT 97

S3

- › Nubuck leather upper/abrasion-resistant TPU scuff cap
- › Steel safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU midsole/ QuattroTech®-TPU outsole
- › Size range: W 36-48
- › UK size range: W 3-13 (including 6.5 and 9.5)



**TRAXX 203****S3**

- › Nubuck leather upper/abrasion-resistant TPU scuff cap
- › Steel safety toecap
- › Steel perforation-resistant insert
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU midsole/ QuattroTech®-TPU outsole
- › Size range: W 36-48
- › UK size range: W 3-13 (including 6.5 and 9.5)

**TRAXX 204****S3**

- › Nubuck leather upper/abrasion-resistant TPU scuff cap
- › Steel safety toecap
- › Steel perforation-resistant insert
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU midsole/ QuattroTech®-TPU outsole
- › Size range: W 36-48
- › UK size range: W 3-13 (including 6.5 and 9.5)

**TRAXX 218****S3**

- › Full grain Crazy Horse leather/Nappa leather upper/abrasion-resistant TPU scuff cap
- › HDry® waterproof membrane
- › BOA® Fit System
- › Steel safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU midsole/ QuattroTech®-TPU outsole
- › Size range: W 36-48
- › UK size range: W 3-13 (including 6.5 and 9.5)

**TRAXX 219****S3**

- › Full grain Crazy Horse leather/Nappa leather upper/abrasion-resistant TPU scuff cap
- › HDry® waterproof membrane
- › BOA® Fit System
- › Steel safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU midsole/ QuattroTech®-TPU outsole
- › Size range: W 36-48
- › UK size range: W 3-13 (including 6.5 and 9.5)



## TRAXX 246

**NEW!**

**S7S**

- › Action Nubuck leather upper
- › HDry® waterproof membrane
- › BOA® Fit System
- › Steel safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort®+ lining
- › Odor Control
- › Bio-based PU midsole/ QuattroTech®-TPU outsole
- › Size range: W 36-48
- › UK size range: W 3-13 (including 6.5 and 9.5)



**Recycled inlay soles:** all Traxx models are fitted with the Premium Fit inlay sole, made of 82% GRS recycled polyurethane foam. This special POLIYOU® foam has a significantly lower carbon footprint than regular foam. Recycled content is pre-consumer and GRS 4.0 certified. Production of 1 KG POLIYOU® has an output of 1.46 CO<sub>2</sub>/KG, which is 1/10 of the output of regular HD (High Density) foam.

## TRAXX 247

**NEW!**

**S7S**

- › Action Nubuck leather upper
- › HDry® waterproof membrane
- › BOA® Fit System
- › Steel safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort®+ lining
- › Odor Control
- › Bio-based PU midsole/ QuattroTech®-TPU outsole
- › Size range: W 36-48
- › UK size range: W 3-13 (including 6.5 and 9.5)







# BATA INDUSTRIALS

THE SAFETY SHOE



TRAXX 246

**H**Dry®



The Forward collection is produced with 20% bio-based rebound PU.

THAT'S  
ANOTHER  
STEP.  
*ahead*



# FORWARD COLLECTION

PRODUCED IN  
THE NETHERLANDS



Seriously safe. Seriously made in Holland.

Forward safety shoes are designed to deliver protection and comfort. The incorporated Walkline® 2.0 technology reduces fatigue and keeps you energized. The perfect degree of shock absorption reduces impact to the joints, to help prevent injuries and tiredness. The light bio-based PU/PU sole provides supreme grip and slip resistance, far exceeding the SRC standard. Most models in the Forward collection are full metal-free. They are all equipped with our moisture-absorbing Premium Fit inlay sole. With a variety of high class upper materials there is a perfect match for almost any working environment.



### HELSINKI 3

- › Microfiber/textile upper
- › Velcro closure
- › Thermoplastic safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU mid- and outsole
- › Size range: W 36-49
- › UK size range: W 3-14 (including 6.5 and 9.5)







### LEGEND

- › Textile/leather upper/abrasion-resistant TPU scuff cap
- › BOA® Fit System
- › Thermoplastic safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU mid- and outsole
- › Size range: W 36-49 / XW 38-48
- › UK size range: W 3-14 / XW 5-13 (including 6.5 and 9.5)
















### GOAL

- › Microfiber/leather upper/abrasion-resistant TPU scuff cap
- › Thermoplastic safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU mid- and outsole
- › Size range: W 36-49 / XW 38-48
- › UK size range: W 3-14 / XW 5-13 (including 6.5 and 9.5)
















### GOAL BLACK

- › Microfiber/leather upper/abrasion-resistant TPU scuff cap
- › Thermoplastic safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU mid- and outsole
- › Size range: W 36-49
- › UK size range: W 3-14 (including 6.5 and 9.5)









## SCORE

S3

- › Microfiber/leather upper/abrasion-resistant TPU scuff cap
- › Thermoplastic safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU mid- and outsole
- › Size range: W 36-49 / XW 38-48
- › UK size range: W 3-14 / XW 5-13 (including 6.5 and 9.5)



## SCORE BLACK

S3

- › Microfiber/leather upper/abrasion-resistant TPU scuff cap
- › Thermoplastic safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU mid- and outsole
- › Size range: W 36-49
- › UK size range: W 3-14 (including 6.5 and 9.5)



## TURBO

S3

- › Full grain leather upper/abrasion-resistant PU scuff cap
- › Thermoplastic safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU mid- and outsole
- › Size range: W 36-49 / XW 38-48
- › UK size range: W 3-14 / XW 5-13 (including 6.5 and 9.5)



## ENGINE

S3

- › Full grain leather upper/abrasion-resistant PU scuff cap
- › Thermoplastic safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU mid- and outsole
- › Size range: W 36-49 / XW 38-48
- › UK size range: W 3-14 / XW 5-13 (including 6.5 and 9.5)





# TRANSITION FROM PAPER CE BOOKLET TO QR CODE

We would like to inform you about a change: we have started the gradual transition from the paper CE booklet to a convenient QR code in the shoe. This change will make our products more durable and easier to use.

## What does this mean for you?

You may soon receive shoes without a paper CE booklet. Instead, you will find a QR code on the label in the tongue of the shoe.

## How it works.

1. Scan the QR code with your smartphone or tablet.
2. You will be automatically redirected to a web page.
3. Here you can easily read or download the CE booklet.

With this step, we contribute to a more environmentally friendly future without compromising accessibility and information. **THAT'S ANOTHER STEP ahead!**



Link to CE booklet on  
[bataindustrials.com](http://bataindustrials.com)

**ANOTHER STEP**  
*in the use of sustainable  
materials*

materials | environment | care

Nova collection is produced with 20% bio-based rebound PU in the midsole.

THAT'S ANOTHER STEP.  
ahead



# NOVA COLLECTION

Seriously safe. Seriously energizing.

PRODUCED IN  
THE NETHERLANDS



The Nova collection boosts performance and comfort, keeping you energized all day. With Walkline® 2.0 technology, flexlines for natural foot movement, and a strong heel counter for stability, it ensures an ergonomic fit. High-tech microfiber and breathable fabrics pair with a flexible, dynamic SRC certified bio-based PU midsole and a QuattroTech® TPU outsole for safety and style. Lightweight and breathable, these shoes are designed for all-day comfort, wherever you work.

## CRYPTO

S1P

- › Microfiber upper
- › Steel safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU midsole/ QuattroTech® TPU outsole
- › Size range: W 36-48
- › UK size range: W 3-13 z(including 6.5 and 9.5)



## SYNC

S1P

- › Microfiber upper
- › Steel safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU midsole/ QuattroTech® TPU outsole
- › Size range: W 36-48
- › UK size range: W 3-13 (including 6.5 and 9.5)





**RADAR****S3**

- › Full grain leather upper/abrasion-resistant PU scuff cap
- › Steel safety toecap
- › Steel perforation-resistant insert
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU midsole/ QuattroTech® TPU outsole
- › Size range: W 36-48
- › UK size range: W 3-13 (including 6.5 and 9.5)



The very strong heel counter contributes to the stabilization and ergonomics of the foot.

**TRONIC****S3**

- › Full grain leather upper/abrasion-resistant PU scuff cap
- › BOA® Fit System
- › Steel safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU midsole/ QuattroTech® TPU outsole
- › Size range: W 36-48
- › UK size range: W 3-13 (including 6.5 and 9.5)

**VECTOR****S3**

- › Full grain leather upper/abrasion-resistant PU scuff cap
- › Steel safety toecap
- › Steel perforation-resistant insert
- › Bata Cool Comfort® lining
- › Odor Control
- › Bio-based PU midsole/ QuattroTech® TPU outsole
- › Size range: W 36-48
- › UK size range: W 3-13 (including 6.5 and 9.5)



Reduced material usage by knitted upper.

THAT'S  
ANOTHER  
STEP.  
*ahead*



The Radiance collection is designed with an eye for style, safety and comfort. In addition to the sporty look, the shoes offer protection and ultimate comfort. All day long. To give your feet the highest level of comfort, the Radiance collection features a lightweight EVA midsole with 3B-Motion Technology: Bata's Boosting Base. This gives feet a huge power boost every step of the way. The SRC certified Vibram® outsole ensures the best slip resistance. In a need of a boost with the best grip? Try Radiance.



The Vibram® outsole is best known for its performance in terms of SRC slip resistance. Vibram® is the world's leading specialist in outsoles for a variety of footwear. The Italian company is named after its founder, Vitale Bramani. Bramani invented the first rubber lug shoe soles. A lug sole is a thick rubber sole with deep indentations, which improves stability and traction. These soles were first used on mountaineering boots, replacing leather soles fitted with hobnails.

## FIT

S1P

- › Knitted fabric/seamless TPU film upper
- › Composite safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Polyester lining
- › EVA midsole/rubber outsole (Vibram®)
- › Size range: W 35-47
- › UK size range: W 2-12 (including 6.5 and 9.5)



## SPARK

S1P

- › Knitted fabric/seamless TPU film upper
- › Composite safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Polyester lining
- › EVA midsole/rubber outsole (Vibram®)
- › Size range: W 35-47
- › UK size range: W 2-12 (including 6.5 and 9.5)



## VIBE

S3

- › Knitted fabric/seamless TPU film upper
- › BOA® Fit System
- › Composite safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Polyester lining
- › EVA midsole/rubber outsole (Vibram®)
- › Size range: W 35-47
- › UK size range: W 2-12 (including 6.5 and 9.5)





# NEW!

We keep innovating and staying ahead! We introduce a knitted fabric model in a cool black-gray-dark green colorway. Energy and Up have been replaced by Pep and Buzz, similar in appearance, but with an important difference: they are partly made of an extremely strong anti-wear material. While standard textiles withstand 50,000 wear cycles, this material is as much as 10 times more durable.

## DYNA (REPLACES RADIANCE VIGOR)

NEW!

S1PS

- › Knitted fabric/seamless TPU film upper
- › BOA® Fit System
- › Composite safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Polyester lining
- › EVA midsole/rubber outsole (Vibram®)
- › Size range: W 35-47
- › UK size range: W 2-12 (including 6.5 and 9.5)



DETECTION  
FRIENDLY



## PEP (REPLACES RADIANCE ENERGY)

NEW!

S3

- › High-performance woven textile
- › Composite safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Polyester lining
- › EVA midsole/rubber outsole (Vibram®)
- › Size range: W 35-47
- › UK size range: W 2-12 (including 6.5 and 9.5)



FULL  
METAL  
FREE



## BUZZ (REPLACES RADIANCE UP)

NEW!

S3

- › High-performance woven textile
- › Composite safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Polyester lining
- › EVA midsole/rubber outsole (Vibram®)
- › Size range: W 35-47
- › UK size range: W 2-12 (including 6.5 and 9.5)



FULL  
METAL  
FREE



# BOOST YOUR FEET

**3B-MOTION:  
BATA'S BOOSTING BASE**



To give your feet the highest level of comfort, the Radiance collection features a special lightweight EVA midsole, using our own developed 3B-Motion technology: Bata's Boosting Base. The special molecular EVA structure is arranged in such a way that very little energy is lost upon ground impact. The use of specially formulated EVA material with high cushioning and elastic properties increases the level of comfort even further. What's more, you will get a real power BOOST when you are walking and, as a result, you will feel more energized.

My wish was to develop  
a safety sneaker that  
looked fashionable and  
in which you could walk  
for hours and hours without  
getting tired in them.....

Here it is!

Love Dyanne.

**BSS.SHOES**



© Dyanne Beekman



# DB. COLLECTION

Seriously stylish. Seriously comfortable.

The first series of the DB.01. collection consists of three non-safety work sneakers in black, white and black and white. The second series is the DB.02.: a retro-inspired "chunky" black and white unisex safety sneaker, with an aluminum safety toecap and non-metallic perforation-resistant insert.

This stylishly sneaker collection is designed by the Dutch fashion entrepreneur Dyanne Beekman (DB). Each of these models is an eye-catcher under any business outfit.



**DB.01.02****02**

- › Microfiber upper
- › Mesh lining
- › PU midsole/rubber outsole
- › Size range: W 35-48
- › UK size range: W 2-13


**FULL  
METAL  
FREE**
**DB.01.03****02**

- › Microfiber upper
- › Mesh lining
- › PU midsole/rubber outsole
- › Size range: W 35-48
- › UK size range: W 2-13


**FULL  
METAL  
FREE**
**DB.01.04****02**

- › Microfiber upper
- › Mesh lining
- › PU midsole/rubber outsole
- › Size range: W 35-48
- › UK size range: W 2-13


**FULL  
METAL  
FREE**
**DB.02.****NEW!****S1PS**

- › Microfiber upper
- › Aluminum safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort® lining
- › Odor Control
- › EVA midsole/rubber outsole
- › Size range: W 35-48
- › UK size range: W 2-13



The first  
safety shoe  
fully based  
on what  
women  
want.

THAT'S  
ANOTHER  
STEP.  
*ahead*



# WHAWOWA COLLECTION

## Women's safety shoes.

No more men's shoes in a small size for the ladies! With the WHAWOWA collection, we're finally offering a safety shoe with a perfect last for women. Completely adapted to the shape and size of the female foot. In industries such as assembly, automotive, food, or logistics you need maximum safety. When choosing the right work shoes, you look for safety, comfort and price. But everybody knows, women also look for color and modelling. These models have a slim-fitting aluminum toe cap and lightweight Flexguard® non-metallic perforation-resistant insert. The WHAWOWA collection is stylish, high-quality and safe.

**ANNA LEE****S1**

- › Knitted fabric/microfiber/seamless TPU film upper
- › Aluminum safety toecap
- › Mesh lining
- › Odor Control
- › EVA midsole/rubber outsole
- › Size range: W 34-42
- › UK size range: W 1-8

**BIBIAN****S1P**

- › Knitted fabric/microfiber/seamless TPU film upper
- › Aluminum safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Mesh lining
- › Odor Control
- › EVA midsole/rubber outsole
- › Size range: W 34-42
- › UK size range: W 1-8

**FLORENCE****S1P**

- › Full grain leather upper
- › Aluminum safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Mesh lining
- › Odor Control
- › EVA midsole/rubber outsole
- › Size range: W 34-42
- › UK size range: W 1-8

**ROSA****S1PS**

- › Breathable textile/suede upper
- › Aluminum safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Mesh lining
- › Odor Control
- › EVA midsole/rubber outsole
- › Size range: W 34-42
- › UK size range: W 1-8





## JANE

S3S

- › Full grain leather/suede upper
- › Aluminum safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Mesh lining
- › Odor Control
- › EVA midsole/rubber outsole
- › Size range: W 34-42
- › UK size range: W 1-8



**Judith Sanders, Footwear Product Developer at Bata Industrials:**

"The reactions we get from women to the new inlay soles are extremely positive. They are super soft, comfortable and springy soles, especially made for women. That's exactly **WHat WOMen WANT.**"

## MARIE

S3

- › Water-repellent fabric/seamless TPU film upper
- › Aluminum safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Mesh lining
- › Odor Control
- › EVA midsole/rubber outsole
- › Size range: W 34-42
- › UK size range: W 1-8



## ADA

S3

- › Full grain leather upper/seamless TPU film upper
- › Aluminum safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Mesh lining
- › Odor Control
- › EVA midsole/rubber outsole
- › Size range: W 34-42
- › UK size range: W 1-8





# WHAWOWA COLLECTION ESPECIALLY FOR WOMEN

**WHAWOWA means What Women Want. When it comes to safety shoes, we at Bata Industrials know exactly what women want. And these are not men's shoes. With a team of mostly women, we developed the WHAWOWA collection especially for women.**

**Judith Sanders, Footwear Product Developer explains:**

"Women, like men, want maximum safety, but also comfort, a good fit, lighter shoes and stylish design. That's why we did extensive research to create the best safety footwear for women."

**Emérence van Daalen, Marketing Director, adds:**

"Developing women's work shoes was a challenge in a male-dominated industry, but after five years of research, we are proud of the result."

**Judith Sanders says,** "Specifically for the WHAWOWA collection, we developed a last exclusively for the women's foot. The result is a women's shoe that is narrower at the heel and has more room at the forefoot and toes. The advantage of optimally fitting safety

shoes is that they are more comfortable, more stable and you get significantly fewer injuries. They are softer, have a finer entry and more cushioning."

The models combine safety with feminine details and modern technologies such as Bata's proprietary Easy Rolling System and Super Critical Foaming technology in the EVA midsole, adding foam inserts in the ball and heel of the foot.

Last year the WHAWOWA collection was expanded with two new models: Rosa and Jane. Both are black with salmon pink details for a feminine touch.

Employers are encouraged to give women the proper attention by providing appropriate work shoes, which promotes both safety and the work atmosphere.

Feedback from women on the collection is very positive, in addition to the slimmer fit, the springy, comfortable insoles and the antibacterial, moisture-absorbing lining are also highly appreciated.



# SUMM<sup>+</sup>

No compromise.



## SUMM<sup>+</sup> COLLECTION

No compromise.

Introducing the SUMM+ collection: safety shoes combining safety, durability and comfort, without ever compromising on style. The SUMM+ collection features several lightweight, stable and slip-resistant models. Designed with an eye for Italian craftsmanship and style, these safety shoes and boots look stylish and keep your feet protected. With colorful accents and a black basis, these models are perfect for light industries.



**SUMM+ ONE****S3**

- › Technical nylon/microfiber upper
- › Aluminum safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Mesh lining
- › Odor Control
- › PU midsole/TPU outsole
- › Size range: W 38-48
- › UK size range: W 5-13 (including 6.5 and 9.5)

**SUMM+ TWO****S3**

- › Technical nylon/microfiber upper
- › Aluminum safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Mesh lining
- › Odor Control
- › PU midsole/TPU outsole
- › Size range: W 38-48
- › UK size range: W 5-13 (including 6.5 and 9.5)

**SUMM+ FIVE****S3**

- › Full grain leather upper
- › BOA® Fit System
- › Aluminum safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Mesh lining
- › Odor Control
- › PU midsole/TPU outsole
- › Size range: W 38-48
- › UK size range: W 5-13 (including 6.5 and 9.5)

**SUMM+ SEVEN****S3**

- › PUTek® upper
- › BOA® Fit System
- › Aluminum safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Mesh lining
- › Odor Control
- › PU midsole/TPU outsole
- › Size range: W 38-48
- › UK size range: W 5-13 (including 6.5 and 9.5)



# SUMM<sup>+</sup> BOOT



## SUMM<sup>+</sup> BOOT BLACK

- › Full-grain leather upper/abrasion-resistant TPU scuff cap
- › Pull up straps
- › Aluminum safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Mesh lining
- › PU midsole/PU outsole
- › Size range: W 38-48
- › UK size range: W 5-13



S3



## SUMM<sup>+</sup> BOOT BROWN

- › Full-grain leather upper/abrasion-resistant TPU scuff cap
- › Pull up straps
- › Aluminum safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Mesh lining
- › PU midsole/PU outsole
- › Size range: W 38-48
- › UK size range: W 5-13



S3





**HAND-CRAFTED IN ONE OF ITALY'S MOST FAMOUS SHOE MAKING DISTRICTS, SUMM+ IS ITALIAN MADE AND DESIGNED**

#### COMFORT

The Premium Fit inlay sole features a mesh top layer. The POLIYOU® foam technology provides outstanding breathability, shock absorption, and antibacterial and moisture-absorbing properties. Special zones provide support and stability, with added shock absorption for improved energy. Designed for maximum comfort.

#### LIGHTWEIGHT ALUMINUM SAFETY TOECAP

The SUMM+ collection features a lightweight aluminum safety toecap, which is much lighter than traditional steel yet just as safe. The aluminum application is robust, making walking around easier and lighter without compromising protection or safety levels.

#### SLIP RESISTANCE

Slips, trips and falls are major causes of work accidents. Therefore, slip resistance is essential for safety footwear. All SUMM+ models have an SRC-certified TPU or PU outsole with deep tread grooves for extra grip. SRC certification guarantees slip resistance, tested on ceramic tiles with soap and steel surfaces with glycerol. The SUMM+ soles passed both tests excellently.

Italian artisan traditions blend seamlessly with today's most innovative technology to guarantee quality, comfort and style. Characterized by the Italian eye for detail, this collection puts as much emphasis on safety and durability. Modern materials, sophisticated manufacturing processes, and a sixth sense for fashion come together into one grand design.

**safety + durability + comfort + style**





# MAMMOET COLLECTION

Extreme safety for extreme conditions.

Mammoet wanted the best safety shoes for their professionals. From this request was born the sturdy safety shoes collection specially tailored to Mammoet's needs and requirements. The safety shoes and boots are designed of superior quality and made of full-grain leather. Thanks to the HDry® membrane, the shoes are waterproof, and suitable for wet environments. Equipped with a composite or aluminum safety toe cap and a Flexguard® perforation-resistant insert, these shoes are ready for any challenge.

**ANCHOR S3****ANKLE-HIGH MODEL WITH LACES AND ZIPPER**

- › Full grain leather/abrasion-resistant TPU upper/abrasion-resistant rubber scuff cap
- › HDry® waterproof membrane
- › Dirtproof zipper
- › Composite safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort® lining
- › Odor Control
- › PU midsole/rubber outsole
- › Size range: XW 36-49
- › UK size range: W 3-14 (including 6.5 and 9.5)

**S3****BOLSTER S3****HIGH MODEL WITH LACES AND ZIPPER**

- › Full grain leather/abrasion-resistant TPU upper/abrasion-resistant rubber scuff cap
- › HDry® waterproof membrane
- › Dirtproof zipper
- › Composite safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort® lining
- › Odor Control
- › PU midsole/rubber outsole
- › Size range: XW 36-49
- › UK size range: XW 3-14 (including 6.5 and 9.5)

**S3****BARGE S3****PULL ON BOOT**

- › Full grain leather/abrasion-resistant TPU upper/abrasion-resistant rubber scuff cap
- › HDry® waterproof membrane
- › Pull-up straps
- › Composite safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort® lining
- › Odor Control
- › PU midsole/rubber outsole
- › Size range: XW 36-49
- › UK size range: 3-14 (including 6.5 and 9.5)

**S3****SLING****ANKLE-HIGH MODEL WITH BOA® FIT CLOSURE SYSTEM**

- › Microfiber upper/abrasion-resistant PU scuff cap
- › BOA® Fit System
- › Aluminum safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort®+ lining
- › Odor Control
- › PU midsole/PU outsole
- › Size range: W 36-48
- › UK size range: W 3-13

**NEW!****S3S**



# COLLABORATION WITH MAMMOET

**Christiaan Versteegh, Innovation Specialist at Bata Industrials:** "Our collaboration with Mammoet is the perfect match. This customer wanted to expand their range of safety shoes, so we designed a fifth model: the Mammoet Sling."

"Mammoet, a global leader in heavy lifting and transportation work, offers personalized safety shoes to both their employees and Mammoet fans. We developed these shoes together. The fact that Mammoet's headquarters is in the Netherlands facilitates a smooth cooperation. The short lines of communication make it pleasant for the customer, because it allows us to design a shoe that fits their needs perfectly. Mammoet has a distinctive visual identity, and we listened carefully to

that and incorporated it into the design as best as we could."

"Mammoet's corporate identity is unique, and this is clearly reflected in the design and color choices. The new model, Mammoet Sling, is a valuable addition to the existing collection. The yellow blocks on the shoe are inspired by Mammoet's trucks, and the BOA® Fit System has been added for extra comfort and ease of use. "

"A nice touch is that the shoe says "Dial here" instead of "Lock here," referring to the BOA® Fit closure system. Moreover, this is the first model in the collection to be produced in the Netherlands, according to our own quality standards."



MAMMOET SLING







# EXTREME SAFETY FOR EXTREME CONDITIONS

For over 200 years, Mammoet has been taking on the most challenging lifting and transport operations worldwide. Mammoet solutions focus on the petrochemical, offshore, energy, maritime and civil-engineering sectors. We understand our customers' businesses and challenges better than anyone else. That's our aim, every single day. Whatever the size of your company or industry, and whatever your location, Mammoet helps you move and lift. Smarter, safer and stronger.

Mammoet stands for safety. Safety for people, contractors and subcontractors. For customers in every kind of environment. We make no compromises in safety, and expect no less from everyone we work with. Mammoet adheres to the highest safety standards and we're constantly looking for ways to make work even safer.

The thousands of employees are the driving force behind our company's success. So Mammoet makes sure that all workwear collections including footwear have been extensively tested by our own Mammoet professionals first, working in the most extreme conditions, ranging from below-zero temperatures in hard-to-reach, no-man's-lands to the sweltering heat of the sandy desert plains. That's why we know better than anyone else what protection people need for their jobs. High quality, reliable and standardized Mammoet Workwear and Footwear. Made and approved by pros.



**BATA INDUSTRIALS**  
THE SAFETY SHOE





# EAGLE COLLECTION

Seriously safe. Seriously reliable.

The Eagle collection is designed with one goal in mind: to offer maximum safety, comfort and design, at the most competitive price. The metal-free models are suited for environments with detection gates or extreme cold. The Eagle is light: about 100 grams lighter than comparable safety shoes. The PU-foamed OrthoLite inlay sole provides a comfortable and soft feeling. The SRC certified outsole is equipped with the Easy Rolling System®. Combined with a softer density PU midsole, it offers maximum stability and grip.

**FALCON****S1**

- › Suede leather upper
- › Velcro closure
- › Steel safety toecap
- › Mesh lining
- › PU midsole/PU outsole
- › Size range: W 35-49
- › UK size range: W 2-14 (including 6.5 and 9.5)

**CERNAN****S1P**

- › Knitted fabric upper
- › Composite safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Mesh lining
- › PU midsole/PU outsole
- › Size range: W 35-49
- › UK size range: W 2-13

**INTREPID****S3**

- › Action Leather upper/abrasion-resistant PU scuff cap
- › Steel safety toecap
- › Steel perforation-resistant insert
- › Mesh lining
- › PU midsole/PU outsole
- › Size range: W 35-49
- › UK size range: 2W -14 (including 6.5 and 9.5)

**SHEPARD****S3**

- › Action Leather upper/abrasion-resistant PU scuff cap
- › Steel safety toecap
- › Steel perforation-resistant insert
- › Mesh lining
- › PU midsole/PU outsole
- › Size range: W 35-49
- › UK size range: W 2-14 (including 6.5 and 9.5)





## ANTWERP

S3

- › PU nubuck upper
- › Composite safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Mesh lining
- › PU midsole/PU outsole
- › Size range: W 35-48
- › UK size range: W 2-13



FULL  
METAL  
FREE

## ROTTERDAM

S3

- › PU nubuck upper
- › Composite safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Mesh lining
- › PU midsole/PU outsole
- › Size range: W 35-48
- › UK size range: W 2-13



FULL  
METAL  
FREE

## TERLET

S3

- › Full grain leather upper/abrasion-resistant PU scuff cap
- › Waterproof membrane
- › Composite safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Mesh lining
- › PU midsole/rubber outsole
- › Size range: W 35-48
- › UK size range: W 2-13



FULL  
METAL  
FREE

## SCHIPHOL

S3

- › Full grain leather upper/abrasion-resistant PU scuff cap
- › Waterproof membrane
- › Composite safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Mesh lining
- › PU midsole/rubber outsole
- › Size range: W 35-48
- › UK size range: W 2-13



FULL  
METAL  
FREE

# DETAILS MAKE THE DIFFERENCE

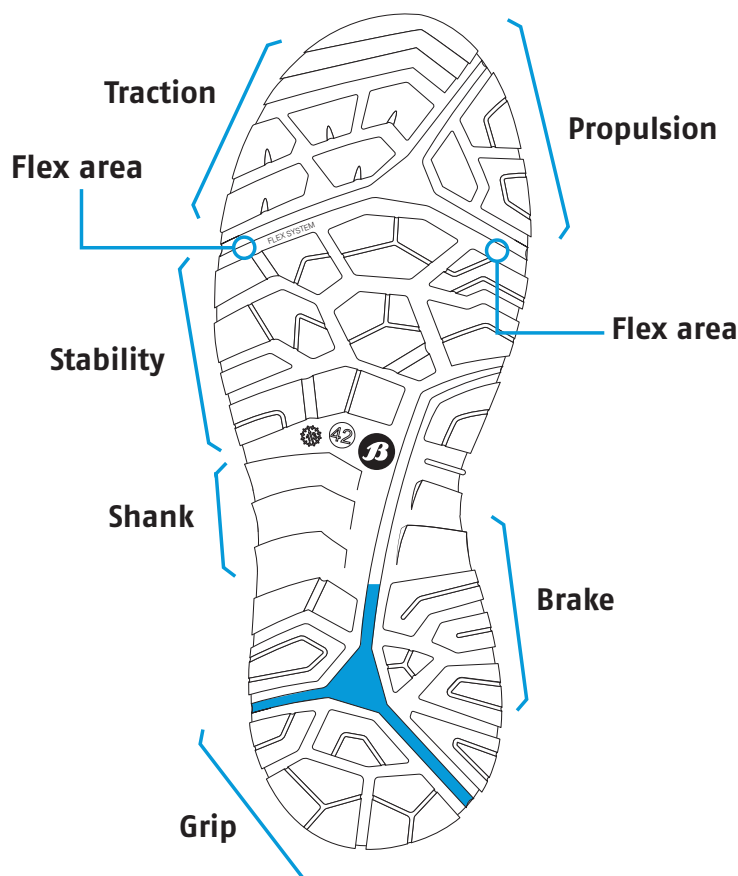
For the EAGLE collection we use a lower-density PU outsole with a lighter weight with good SRC slip resistance.

## Easy Rolling System®

To prevent feet becoming tired we use in the outsole the Easy Rolling System®, a subtle adaptation with major consequences. By pre-forming the front of the foot the natural motion of the foot is supported in an optimum way. The effect of this is energy saving and comfort increasing. It is details of this kind which make the difference on the work floor.

## Flexline®

Eagle incorporates smart Flexlines that follow the foot's natural flex zones, offering maximum support, grip and flexibility.



## Tunnel System®

The Eagle PU outsoles feature the ingenious Tunnelsystem, which we developed with the renowned prof. dr. W. Baumann, professor in biomechanics. This recognizable notch in the heel (the tunnel) can deform when it comes down, to spread the pressure over a larger surface area. This built-in shock absorber thus spares the joints and keeps the wearer upright. By spreading the load, it also gives the heel extra stability.

This prevents tiredness, loss of concentration and hence a great many accidents. All this, together with the pre-shaped memory foam inlay sole, the EAGLE offers maximum comfort and shock absorption while, at the same time, keeps your feet cool, dry and healthy.



We use the innovative Tunnel System®, developed with biomechanics expert Prof. Dr. W. Baumann. The unique heel notch deforms upon impact, dispersing pressure over a larger surface area.



# HELIX COLLECTION

Seriously safe. Seriously robust.



Helix safety shoes have it all. They are durable, robust, stylish and provide the highest standard of comfort in the toughest of working conditions. The rubber outsoles are SRC certified. Helix safety shoes feature an advanced cushioning system and our ingenious Tunnel System® for the best possible shock absorption. This reduces fatigue and stress on the feet and joints. The built in 3M Scotchgard™ leather protector is designed to leave water and oil on the surface, which makes it easy to wipe dirt away. This will extend the life of your new favorite shoes.



### LONGREACH BLACK BOA

- › Full grain leather upper/abrasion-resistant TPU scuff cap
- › 3M Scotchgard™ protector
- › BOA® Fit System
- › Composite safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort® lining
- › PU midsole/rubber outsole
- › Size range: XW 38-48
- › UK size range: XW 5-13 (including 6.5 and 9.5)



S3



**Helix Longreach: "Engineered to provide the highest level of comfort in the toughest of working conditions."**

### LONGREACH BLACK ZIP

- › Full grain leather upper/abrasion-resistant TPU scuff cap
- › 3M Scotchgard™ protector
- › Dirtproof zipper
- › Composite safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort® lining
- › PU midsole/rubber outsole
- › Size range: XW 38-48
- › UK size range: XW 5-13 (including 6.5 and 9.5)



S3



### LONGREACH WHEAT ZIP

- › Nubuck leather upper/abrasion-resistant TPU scuff cap
- › 3M Scotchgard™ protector
- › Dirtproof zipper
- › Composite safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bata Cool Comfort® lining
- › PU midsole/rubber outsole
- › Size range: XW 38-48
- › UK size range: XW 5-13 (including 6.5 and 9.5)



S3





# BICKZ COLLECTION

Seriously safe. Seriously functional.

The Bickz safety shoes offer the perfect combination of functionality, safety and design. The metal-free composite materials provide outstanding protection for your feet. The SRC certified outsoles provide outstanding slip resistance and are contact heat resistant. The EVA/rubber sole combination ensures comfort and performance at all times.

## BICKZ 305

S3

- › Full grain leather upper/abrasion-resistant rubber scuff cap
- › BOA® Fit System
- › Composite safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bickz Cool System®-lining
- › EVA midsole/rubber outsole
- › Size range: W 38-48
- › UK size range: W 5-13 (including 6.5 and 9.5)



DETECTION  
FRIENDLY

BOA

## BICKZ 907

S3

- › Full grain leather upper/abrasion-resistant rubber scuff cap
- › Dirtproof zipper
- › Composite safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bickz Cool System®-lining
- › EVA midsole/rubber outsole
- › Size range: W 38-48
- › UK size range: W 5-13 (including 6.5 and 9.5)



FULL  
METAL  
FREE



In cold environments like Scandinavia or cold stores, metal in shoes can conduct cold, unlike composite or plastic. A safety shoe with a composite toe cap and midsole insulates better, keeping warmth inside.

In a hospital on the MRI department, a metal-free safety shoe can also be important. Here magnetic fields are created that can lead to serious situations when metal objects are in the vicinity. Resulting in injuries and damage. A metal-free safety shoe can prevent a lot of trouble.

### BICKZ 728

S3

- › Nubuck leather upper/abrasion-resistant rubber scuff cap
- › Composite safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bickz Cool System®-lining
- › EVA midsole/rubber outsole
- › Size range: W 36-48
- › UK size range: W 3-13 (including 6.5 and 9.5)



### BICKZ 731

S3

- › Nubuck leather upper/abrasion-resistant rubber scuff cap
- › Composite safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bickz Cool System®-lining
- › EVA midsole/rubber outsole
- › Size range: W 36-48
- › UK size range: W 3-13 (including 6.5 and 9.5)



### BICKZ 733

S3

- › Nubuck leather upper/abrasion-resistant rubber scuff cap
- › Composite safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Bickz Cool System®-lining
- › EVA midsole/rubber outsole
- › Size range: W 36-48
- › UK size range: W 3-13 (including 6.5 and 9.5)







# SPORTMATES® COLLECTION

Seriously safe. Seriously sporty.



The Sportmates® collection combines safety, breathability, and lightweight design, making it ideal for sporty, budget-conscious professionals. Prioritizing safety, these models also offer comfort, stability, and style. With redesigned uppers and a sneaker-like outsole, Sportmates feature a soft EVA midsole for shock absorption, a latex foam inlay, and breathable materials, ensuring all-day comfort and support.

## DENSE

S3

- › Microfiber/mesh/seamless PU film upper
- › Composite safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Mesh lining
- › EVA midsole/rubber outsole
- › Size range: W 35-48
- › UK size range: W 2-13 (including 6.5 and 9.5)



FULL  
METAL  
FREE

## BRISK

S3

- › Microfiber/mesh/seamless PU film upper
- › Composite safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Mesh lining
- › EVA midsole/rubber outsole
- › Size range: W 35-48
- › UK size range: 2-13 (including 6.5 and 9.5)



FULL  
METAL  
FREE



# CLASSICS COLLECTION

Seriously safe. Seriously proven.



Stanford shoes are the classics of Bata Industrials. Shoes that we're proud of. Stanford has built a solid reputation and still proves its quality year after year. This safety shoe features ESD which prevents harmful electrostatic discharge. The upper is water resistant.

## STANFORD

S3

- › Full grain leather upper
- › Composite safety toecap
- › FlexGuard® non-metallic perforation-resistant insert
- › Leather lining
- › PU midsole/PU outsole
- › Size range: W 40-48
- › UK size range: W 6.5-13 (including 9.5)







# BOOTS COLLECTION

Seriously safe. Seriously durable.



On the following page you can find several safety boots. Our boots have been developed to deal with the toughest demands and to meet the highest level of performance. They combine outstanding comfort for the longest working days with premium protection. Potent and Robust have a fur lining for perfectly warm feet in cold working conditions. The Workmaster II is perfect for working in a wet environment.



### POTENT

- › Full grain leather upper/abrasion-resistant rubber scuff cap
- › Dirtproof zipper
- › Steel safety toecap
- › Steel perforation-resistant insert
- › Faux fur lining
- › PU midsole/rubber outsole
- › Size range: XW 39-49
- › UK size range: XW 6-14 (including 6.5 and 9.5)



S3



Our gumboots are made of PVC that is formulated to meet the correct application across a wide range of industries.

### ROBUST

- › Full grain leather upper/abrasion-resistant rubber scuff cap
- › Pull-up straps
- › Steel safety toecap
- › Steel perforation-resistant insert
- › Faux fur lining
- › PU midsole/rubber outsole
- › Size range: XW 39-49
- › UK size range: XW 6-14 (including 6.5 and 9.5)



S3



### WORKMASTER II - BLACK

- › PVC/PVC scuff cap
- › Steel safety toecap
- › Steel perforation-resistant insert
- › Polyester lining
- › PVC outsole
- › Size range: W 38-47
- › UK size range: W 5-12 (including 6.5 and 9.5)



S5



# WE TAKE RESPONSIBILITY

Our focus is on the people that wear our safety shoes and the safety, comfort and style they need. Nevertheless, our sense of responsibility goes far beyond this.

In 2021, we formally integrated Corporate Social Responsibility into our business strategy. Since then, we have set ambitious qualitative and quantitative targets across key environmental and social issues.

Every day, we are reducing the environmental impact of our materials and processes. Remaining future-proof in every way, all the way.

While in some areas we are already making great progress, in others we are still at the start. But change isn't about making big changes. It's about taking small steps, day by day.

Every day we learn, we adapt, and we change. On the level of materials, environment and care, the key building blocks of our strategy. And every time we improve, we say:

THAT'S ANOTHER STEP *ahead.*



# ANOTHER STEP

*in the use of sustainable materials*

materials | environment | care

# THREE BUILDING BLOCKS

The three core building blocks below represent the foundation of our CSR strategy and guide our short-term priorities and long-term commitment to CSR.



## Materials

We focus on using less, better, and certified materials. Sustainable alternatives that uphold our high quality and performance standards and at the same time have a less significant impact on the environment.



## Environment

We protect the beautiful planet we live on by opting for solid solutions that help to reduce our environmental impact and protect our precious environment.



## Care

As a people-focused company we take care of the communities we work with and live in, supporting our employees, partners, suppliers and customers.



[bataindustrials.com/  
corporate-social-responsibility](https://bataindustrials.com/corporate-social-responsibility)

# A SELECTION OF OUR AMBITIONS FOR 2025



**REDUCE WASTE**  
SENT TO LANDFILLS  
BY **30%** IN OUR  
PRODUCTION  
FACILITIES BY 2025



**INCREASE SER AUDIT  
COVER BY**  
**15%**



**100%**  
**MATERIAL  
TRANS-  
PARENCY**



**LINK E-UNIVERSITY  
PROGRAM  
+ SER AUDIT  
TO SUPPLIERS**



**3% OF OUR WORKFORCE  
TO BE MADE UP OF  
PEOPLE WITH DISABILITIES**



**REDUCE PACKAGING  
MATERIAL BY **20%****





# THE SAFETY STANDARD

If a shoe carries a CE-label, this indicates the following: the product meets the requirements of European Regulation 2016/425 regarding personal protective equipment. The CE-standard EN ISO 20345:2011 has recently been renewed. The new CE-standard EN ISO 20345:2022 consists of two parts. The basis label means that a product meets a number of basic requirements. If the product also meets certain additional requirements, this is indicated by a symbol on the shoe. Below an explanation of the symbols.

The old standard: 2011 remains in force for safety shoes that are already on the market and for which the certification is still valid. A safety shoe certificate is valid for 5 years. Safety shoes introduced after November 2024 will be tested according to the new standards. This means that in the coming years there will be a transition period in which safety shoes comply with either the old or the new certification. On our website you will find more information about this topic (scan the QR code).

## EXPLANATION OF THE SYMBOLS – IN BLUE THE CHANGES FOR 20345: 2022

<b>OB</b>	Professional shoes without a toecap
<b>SB</b>	Protective footwear for professional use with toecaps designed to give protection against impact when tested at an energy level of 200 joules
<b>S1</b>	As SB plus antistatic properties, energy absorption of seat region, closed heel and resistance to fuel and oil
<b>S1P</b>	As S1 plus <b>metal</b> perforation-resistant insert
<b>S1PS</b>	As S1 + <b>perforation-resistant insert, non-metal Ø 3,0 mm</b>
<b>S1PL</b>	As S1 + <b>perforation-resistant insert, non-metal Ø 4,5 mm</b>
<b>S2</b>	As S1 plus water resistance and water absorption of upper material
<b>S3</b>	As S2 plus <b>metal</b> perforation-resistant insert and cleated outsole
<b>S3S</b>	As S2 + <b>perforation-resistant insert non-metal (Ø 3,0 mm) and cleated outsole</b>
<b>S3L</b>	As S2 + <b>perforation-resistant insert non-metal (Ø 4,5 mm) and cleated outsole</b>
<b>S4</b>	All-rubber or all-polymer footwear, antistatic properties, energy absorption of seat region, protective toecap, closed heel and resistance to fuel and oil
<b>S5</b>	As S4 + <b>perforation-resistant insert metal and cleated outsole</b>
<b>S5S</b>	As S4 + <b>perforation-resistant insert non-metal (Ø 3,0 mm) and cleated outsole</b>
<b>S5L</b>	As S4 + <b>perforation-resistant insert non-metal (Ø 4,5 mm) and cleated outsole</b>
<b>S6</b>	As S2 + <b>the shoes feature water repellency or are water resistant</b>
<b>S7</b>	As S3 + <b>the shoes feature water repellency or are water resistant</b>
<b>S7S</b>	As S3S + <b>the shoes feature water repellency or are water resistant</b>
<b>S7L</b>	As S3L + <b>the shoes feature water repellency or are water resistant</b>

## ADDITIONAL REQUIREMENTS FOR SPECIAL APPLICATIONS WITH SPECIFIC MARKS – IN BLUE THE CHANGES FOR 20345: 2022



<b>P</b>	Perforation resistance, metal plate insert	<b>E</b>	Energy absorption	<b>FRU</b>	Flame-Resistant Upper
<b>PS</b>	Perforation resistance, non-metal plate insert. Tested with Ø 3,0 mm conic nail	<b>I</b>	Insulating footwear	<b>FO</b>	Fuel and Oil resistance
<b>PL</b>	Perforation resistance, non-metal plate insert. Tested with Ø 4,5 mm conic nail	<b>M</b>	Metatarsal protection 100 J impact energy	<b>HRO</b>	Heat-Resistant Outsole
<b>C</b>	Electrical conduction properties	<b>HI</b>	Heat Insulation	<b>SBH</b>	Hybrid footwear
<b>A</b>	Antistatic	<b>CI</b>	Cold Insulation	<b>ESD</b>	Electro Static Discharge
		<b>CR</b>	Cut Resistant footwear	<b>SR</b>	Slip resistance (ceramic tile floor that has been saturated with glycerine) *
		<b>AN</b>	Ankle protection	<b>SC</b>	Scuff Cap
		<b>WR</b>	Water Repellent or Water Resistant footwear	<b>LG</b>	Ladder Grip
		<b>WPA</b>	Water Penetration and Absorption of the upper*		

\* WPA replaces WRU, SR replaces SRA/SRB/SRC



Scan the QR code and find your standard.

## SAFETY SHOE SELECTION GUIDE \*

FEATURE	OB	S1	S1P	S1PS	S2	S3	S3S	S4	S5	S6	S7	S7S
 200J Protective toe cap (composite, aluminum, steel)		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
 Fuel & Oil resistance (FO)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
 Slip resistance (SR)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
 Energy absorption of seat region – to be at least 20J (E)		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
 Antistatic footwear (A)		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
 Perforation resistance (metal) (P)			✓			✓			✓		✓	
 Perforation resistance – Ø 3,0 mm (non-metal) (PS)				✓			✓					✓
 Water resistant upper (WPA)					✓	✓	✓		✓	✓	✓	✓
 Water repellent or water resistant footwear (WR)										✓	✓	✓

\*In the table, we have included only the safety standards that apply to our shoe collection.





**SAFETY FOOTWEAR** – This footwear is designed to minimize the risk of injury from the specific hazards as identified by the marking on the particular product (see marking codes above). However, always remember that no item of PPE can provide full protection and care must always be taken while carrying out the risk-related activity.

**PERFORMANCE AND LIMITATIONS OF USE** – These products have been tested in accordance with EN ISO 20345 for the types of protection defined on the product by the marking codes explained above. However, always ensure that the footwear is suitable for the intended end use.

**COMPATIBILITY** – To optimize protection, in some instances it may be necessary to use this footwear with additional PPE such as protective trousers or over gaiters. In this case, before carrying out the risk related activity, consult your supplier to ensure that all your protective products are compatible and suitable for your application.





**SOCKS & INLAYS SOLES** – Wear Bata Industrials socks for the best comfort. Change your socks regularly and, in case of perspiration, take alternating hot and cold baths. Change shoes regularly: leather is a natural product and should be allowed to rest. Choose the right shoe for your foot. If needed you can make them custom-made with our supportive inlay soles. Only with the right combination will the safety shoe retain its original certification. On our website an overview of which inlay soles are suitable for which safety shoes.

# FIND YOUR SHOE





SHOE	PAGE	SAFETY CATEGORY											MIDSOLE/ OUTSOLE MATERIAL					UPPER MATERIAL				EXTRA FEATURE			
		O2	S1	S1P	S1PS	S2	S3	S3S	S5	S7	S7S	PU/ PU	PU/ RUBBER	EVA/ RUBBER	PU/ TPU	PVC	TEX- TILE	MICRO- FIBER	LEATHER/ SUEDE	PVC					
FAYVR COLLECTION																									
Onyx	11				●							●						●		●					
Pebble	11				●							●						●		●					
Clay	11							●				●						●		●					
Sand	11							●				●						●		●					
Powder	12										●	●						●		●			●		
Stone	12										●	●						●		●			●		
BATA ENDURO ACT COLLECTION																									
ACT207	19					●						●							●		●				
ACT213	19					●						●							●		●				
ACT217	19					●						●							●		●				
ACT212	20						●					●							●		●				
ACT215	20						●					●							●		●				
ACT216	20						●					●							●		●				
ACT219	20						●					●							●		●				
ACT220	21						●					●							●		●				
ACT241	21						●					●							●		●				
ACT242	21						●					●							●		●				
ACT244	22							●				●							●		●				
ACT245	22							●				●							●		●				
ACT256	22							●				●						●		●					
BATA ENDURO PWR COLLECTION																									
PWR408	25						●						●						●						
PWR409	25						●						●						●						
PWR410	25						●						●						●						
PWR411	25						●						●						●						
PWR412	26						●						●						●						
PWR413	26						●						●						●						
PWR420	26						●						●						●						
PWR421	26						●						●						●						
PWR428	27						●						●						●						
PWR419	27									●			●						●					●	







# FIND YOUR SHOE

SHOE	PAGE	SAFETY CATEGORY											MIDSOLE/ OUTSOLE MATERIAL					UPPER MATERIAL				EXTRA FEATURE			
		O2	S1	S1P	S1PS	S2	S3	S3S	S5	S7	S7S	PU/ PU	PU/ RUBBER	EVA/ RUBBER	PU/ TPU	PVC	TEX-TILE	MICRO-FIBER	LEATHER/SUEDE	PVC					
TRAXX COLLECTION																									
Traxx 23	31			●											●		●		●						
Traxx 24	31			●											●		●		●						
Traxx 213	31			●											●		●		●						
Traxx NB 91	31					●									●				●						
Traxx NB 92	32					●									●				●						
Traxx NB 95	32						●								●				●						
Traxx NXT 96	32						●								●				●						
Traxx NXT 97	32						●								●				●						
Traxx 203	33						●								●				●						
Traxx 204	33						●								●				●						
Traxx 218	33						●								●				●						
Traxx 219	33						●								●				●						
Traxx 246	34										●				●				●					●	
Traxx 247	34										●				●				●					●	
FORWARD COLLECTION																									
Helsinki	37			●								●					●	●			●	●			
Legend	37			●								●					●		●		●		●		
Goal	37						●					●						●	●		●	●			
Score	38						●					●						●	●		●	●			
Turbo	38						●					●							●		●	●			
Engine	38						●					●							●		●	●			
NOVA COLLECTION																									
Crypto	40			●											●			●			●				
Sync	40			●											●			●			●				
Radar	41						●								●				●		●				
Tronic	41						●								●				●		●				
Vector	41						●								●				●		●				

# FIND YOUR SHOE

SHOE	PAGE	SAFETY CATEGORY										MIDSOLE/ OUTSOLE MATERIAL					UPPER MATERIAL				EXTRA FEATURE			
		O2	S1	S1P	S1PS	S2	S3	S3S	S5	S7	S7S	PU/ PU	PU/ RUBBER	EVA/ RUBBER	PU/ TPU	PVC	TEX- TILE	MICRO- FIBER	LEATHER/ SUEDE	PVC				
RADIANCE COLLECTION																								
Fit	43			●										●			●				●	●		
Spark	43			●										●			●				●	●		
Vibe	43						●							●			●				●		●	
Dyna	44						●							●			●				●		●	
Pep	44						●							●			●				●	●		
Buzz	44						●							●			●				●	●		
DB. COLLECTION																								
DB.01.02	47	●											●					●				●		
DB.01.03	47	●											●					●				●		
DB.01.04	47	●											●					●				●		
DB.02.	47				●									●				●						
WHAWOWA COLLECTION																								
Anna Lee	49		●											●			●	●			●			
Bibian	49			●										●			●	●			●			
Florence	49			●										●					●		●			
Rosa	49				●									●			●				●			
Jane	50							●						●					●		●			
Marie	50						●							●			●	●			●			
Ada	50						●							●					●		●			
SUMM+ COLLECTION																								
SUMM+ ONE	53						●							●			●	●			●			
SUMM+ TWO	53						●							●			●	●			●			
SUMM+ FIVE	53						●							●					●		●			
SUMM+ SEVEN	53						●							●			●	●			●			
SUMM+ BOOT Black	54						●					●							●					
SUMM+ BOOT Brown	54						●					●							●					
MAMMOET COLLECTION																								
Anchor	57						●						●						●					●
Bolster	57						●						●						●					●
Barge	57						●						●						●			●		●
Sling	57							●				●						●						●

# FIND YOUR SHOE

SHOE	PAGE	SAFETY CATEGORY											MIDSOLE/ OUTSOLE MATERIAL					UPPER MATERIAL				EXTRA FEATURE			
		O2	S1	S1P	S1PS	S2	S3	S3S	S5	S7	S7S	PU/ PU	PU/ RUBBER	EVA/ RUBBER	PU/ TPU	PVC	TEX- TILE	MICRO- FIBER	LEATHER/ SUEDE	PVC					
EAGLE COLLECTION																									
Falcon	61		●									●							●		●				
Cernan	61			●								●					●				●	●			
Intrepid	61						●					●							●						
Shepard	61						●					●							●						
Antwerp	62						●					●					●						●		
Rotterdam	62						●					●					●						●		
Terlet	62						●						●						●				●		
Schiphol	62						●						●						●				●		
HELIX COLLECTION																									
Longreach Black BOA	65						●						●						●					●	
Longreach Black Zip	65						●						●						●				●		
Longreach Wheat Zip	65						●						●						●				●		
BICKZ COLLECTION																									
Bickz 305	66						●							●					●					●	
Bickz 907	66						●							●					●				●		
Bickz 728	67						●							●					●		●	●			
Bickz 731	67						●							●					●		●	●			
Bickz 733	67						●							●					●		●	●			
SPORTMATES® COLLECTION																									
Dense	68						●							●			●	●					●		
Brisk	68						●							●			●	●					●		
CLASSICS COLLECTION																									
Stanford	69						●					●							●		●	●			
BOOTS COLLECTION																									
Potent	71						●						●						●						
Robust	71						●						●						●						
Work-master II	71								●							●				●					





# SOCKS COLLECTION

Let's talk about socks with a perfect fit.



Especially with safety shoes it is important that the socks you are wearing are comfortable. Socks not only protect against cold or heat, but also against friction and help to remove perspiration in a controlled way. That's why we put as much innovative technology into our socks as we do into our shoes. The choices of high-tech fabrics and construction offer new levels of safety and comfort.

# COOL SOCKS

SERIOUSLY. cool and dry



Working in a warm environment? Cool socks from Bata Industrials offer your feet a pleasant cooling. Most models from this collection contain Pro-Cool® EcoMade (polyester). This fiber leads perspiration from your foot through the sock to the inner lining of the shoe. This keeps your feet nicely cool and dry, which reduces the risk of blistering. The combination with other materials (fibers and yarn) and the addition of various protective zones ensure unique functional and comfort-enhancing properties. The blue line on the side of the sock shows that it is a Cool sock.

**Size range:** 35-38 / 39-42 / 43-46 / 47-50 **UK Size range:** 2-5 / 6-8 / 9-11 / 12-15

## COOL LA 1 ECO

A short seamless ankle sock of cotton and Polyfresh® recycled polyester, reinforced with polyamide. Specially designed to be worn in hot working conditions in safety shoes.

- › Short comfort collar
- › Extra comfort due to terry cloth sole and zones at heel and toes
- › Reinforced zones around heel and toe ensures extra durability
- › Optimal moisture-regulation properties ensure fresh and dry feet
- › Ultrafresh® treatment keeps unpleasant smells at bay
- › Flex Fit ensures a smooth transition from leg to foot
- › Arch support
- › ESD due to metal fiber
- › Seamless toe

**Composition:** 40% cotton, 32% Polyfresh® (recycled polyester), 25% polyamide, 2% Lycra® (elastane), 1% Bekinox® (metal fiber)

**Available in:** black



This sock is produced with 32% recycled polyester.

THAT'S ANOTHER STEP. ahead



## COOL LS 1 ECO

Feet remain pleasantly dry within this comfortable sock with its outstanding moisture-regulating properties.

- › Optimal moisture-regulating properties ensure fresh, dry feet
- › Flex Fit ensures a smooth transition from leg to foot
- › Leg and arch support
- › Reinforced zones around the heel and toe ensure extra durability
- › Ultrafresh® treatment keeps unpleasant smells at bay
- › ESD due to metal fiber

**Composition:** 44% cotton, 30% polyamide, 23% Polyfresh® (recycled polyester), 2% Lycra® (elastane), 1% Bekinox® (metal fiber)

**Available in:** black



This sock is produced with 23% recycled polyester.

THAT'S ANOTHER STEP. ahead



## COOL LS 2 ECO

A stylish, comfortable sock for people who prefer to wear a thin, moisture-regulating sock.

- › Finely knitted, strong sock
- › Extra support prevents feet from becoming tired
- › Optimal moisture-regulating properties ensure fresh, dry feet
- › Flex Fit ensures a smooth transition from leg to foot
- › Arch support
- › Reinforced zones around the heel and toe ensure extra durability
- › ESD due to metal fiber

**Composition:** 39% Pro-Cool® EcoMade (polyester), 39% polyamide, 20% cotton, 1% Lycra® (elastane), 1% Bekinox® (metal fiber)

**Available in:** black



This sock is produced with 39% Pro-Cool® EcoMade polyester.

THAT'S ANOTHER STEP. ahead



### WHAT'S IN A NAME?

The name of the sock speaks for itself: the Cool socks keep your feet cool, with the Thermo socks they stay nice and warm. There are two letters behind the name. The first letter stands for the volume of the sock: light, medium or heavy. The second refers to the length: ankle high, short, mid-high or long. This way you can immediately see which sock suits you best.

### Thickness/volume

L = Light  
M = Medium  
H = Heavy

### Length

A = Ankle  
S = Short  
M = Mid-high  
L = Long

### COOL MS 1 ECO

This moisture-regulating sock is one of the best and strongest socks in the collection.

- › Optimal moisture-regulating properties ensure fresh, dry feet
  - › Flex Fit ensures a smooth transition from leg to foot
  - › Leg, ankle and arch support
  - › Comfort seam
  - › Extra protection and comfort due to the terry sole
  - › Shock absorption
  - › ESD due to metal fiber
- Composition:** 51% Pro-Cool® EcoMade (polyester), 27% cotton, 20% polyamide, 1% Lycra® (elastane), 1% Bekinox® (metal fiber)  
**Available in:** black



This sock is produced with 51% Pro-Cool® EcoMade polyester.



### COOL MS 2 ECO

The very latest technologies have been incorporated into this strong, moisture-regulating sock.

- › Thanks to optimal ventilation, feet remain cool and dry
  - › Flex Fit ensures a smooth transition from leg to foot
  - › Special zones provide protection for heel and toe
  - › Leg support
  - › Comfort seam
  - › Extra protection and comfort due to the terry sole
  - › Shock absorption
  - › Antibacterial fibers keep unpleasant smells at bay and keep feet feeling fit
  - › ESD due to metal fiber
- Composition:** 35% cotton, 25% Pro-Cool® EcoMade (polyester), 24% polyamide, 14% Amicor™ (acrylic), 1% Lycra® (elastane), 1% Bekinox® (metal fiber)  
**Available in:** anthracite, black



This sock is produced with 25% Pro-Cool® EcoMade polyester.



### COOL MS 3

A strong, sporty sock with very good moisture-regulating properties. Pro-Cool® draws perspiration from the foot via the outer side of the sock to the interior lining of the shoe.

- › Optimal wearing comfort thanks to the anatomically shaped foot sole in the left and right sock
  - › Extreme moisture-regulating properties ensure pleasantly dry feet
  - › Flex Fit ensures a smooth transition from leg to foot
  - › Special zones provide protection for heel, toe and Achilles
  - › Leg, ankle and arch support
  - › Extra protection and comfort due to the terry sole
  - › Shock absorption
  - › Unpleasant odors stand no chance due to antibacterial silver
  - › ESD due to silver
- Composition:** 78% Pro-Cool® (polyester), 19% polyamide, 2% Silver, 1% Lycra® (elastane)  
**Available in:** blue denim with gray







## ECO MATERIALS

Bata Industrials is committed to adopting progressively more sustainable material choices in its products. The decision to incorporate recycled polyester for shoelaces has already been implemented. So now the step is there to use recycled Pro-Cool® EcoMade polyester (rPET) and Polyfresh® GRS polyester in a big amount of Bata Industrials socks. Both of these materials hold GRS and Oeko-tex® certifications. Have a look at our Eco Cool, Thermo and All Seasons socks! There are already ten models available knitted with Eco materials.

We use the term "Eco" in sock model names that contain the yarn Pro-Cool® EcoMade. This yarn is spun from recycled resources that offer the equivalent moisture-wicking performance as the virgin polymers they replace.

### RECYCLE PROCESS

1. Recycled PET bottles are used
2. Bottles are cleaned and ground into flakes and chips
3. The chips are made into fiber
4. The fiber is spun into yarn
5. Sustainable fabrics made with Pro-Cool® Eco- Made technology is the result



THAT'S  
ANOTHER  
STEP.  
*ahead*

# THERMO SOCKS

## SERIOUSLY. warm and dry



Do you work in cold and damp conditions? Thermo socks from Bata Industrials will keep your feet warm and dry. Most of our Thermo socks have a high percentage of Merino wool. We combine this with other yarns and fibers. Each sock has its own combination and its own sophisticated protective zones. This way each sock gets unique functional and comfort-enhancing properties.

**Size range:** 35-38 / 39-42 / 43-46 / 47-50 **UK Size range:** 2-5 / 6-8 / 9-11 / 12-15

### THERMO MS 1

This comfortable sock is 100% synthetic and the strongest sock in the collection. It is superbly warm and has excellent moisture regulation, ideal for people who have to work in cold conditions like construction workers and road menders.

- › Insulating sock that keeps feet agreeably warm
- › Optimal air circulation for pleasantly fresh, dry feet
- › Flex Fit ensures a smooth transition from leg to foot
- › Special zones provide protection for heel, toe and Achilles
- › Ankle and arch support
- › Comfort seam
- › Extra protection and comfort due to the terry sole
- › Shock absorption

**Composition:** 75% Thermolite® (polyester), 24% polyamide, 1% Lycra® (elastane)

**Available in:** black



### THERMO MS 3 ECO

A warm, woolen ankle sock with superb moisture regulation. Thanks to the combination of Merino wool and Pro-Cool®, feet remain warm and dry in all conditions.

- › Optimal air circulation for pleasantly fresh, dry feet
- › Flex Fit ensures a smooth transition from leg to foot
- › Special zones provide protection for heel, toe and Achilles
- › Comfort seam
- › Extra protection and comfort due to the terry sole
- › Shock absorption
- › Antibacterial fibers keep unpleasant smells at bay and keep feet feeling fit
- › ESD due to metal fiber

**Composition:** 38% Merino wool, 25% polyamide, 23% Pro-Cool® EcoMade (polyester), 12% Amicor™ (acrylic), 1% Lycra® (elastane), 1% Bekinox® (metal fiber)

**Available in:** black



This sock is produced with 61% Eco materials.



### THERMO HM 2

A thick, calf-length sock made from virgin wool to keep feet pleasantly warm and dry. Ideal for in boots and high cut shoes. A superb fit, with a specially designed board that prevents sagging.

- › The natural action of wool ensures nice dry feet
- › Good support for the leg and front of the foot reduces fatigue
- › Flex Fit ensures a smooth transition from leg to foot
- › Special zones provide protection for heel, toe and shinbone
- › Leg and arch support
- › Comfort seam
- › Extra protection and comfort due to the terry sole
- › Shock absorption

**Composition:** 40% polyamide, 37% shrink-resistant virgin wool, 22% acrylic, 1% Lycra® (elastane)

**Available in:** black



## THERMO ML ECO

An agreeably long, warm woolen sock, ideal for people wearing boots. Through the combination of Merino wool and Pro-Cool®, feet remain warm and dry in all conditions. Has many supportive and protective zones, plus an extra-long band to prevent sagging.

- › Optimal wearing comfort thanks to the anatomically shaped foot sole in the left and right sock
- › Optimal air circulation for pleasantly fresh, dry feet
- › Flex Fit ensures a smooth transition from leg to foot
- › Special zones provide protection for heel, toe, ankle, Achilles, shinbone and calf
- › Leg, ankle and arch support
- › Comfort seam
- › Shock absorption
- › Antibacterial fibers keep unpleasant smells at bay and keep feet feeling fit
- › ESD due to metal fiber

**Composition:** 52% Merino wool, 22% polyamide, 16% Pro-Cool® EcoMade (polyester), 8% Amicor™ (acrylic), 1% Lycra® (elastane), 1% Bekinox® (metal fiber)

**Available in:** anthracite



This sock is produced with 68% Eco materials.

THAT'S ANOTHER STEP ahead



merino wool

Merino wool, from Merino sheep, is fine and non-itchy, making it ideal for all conditions. It regulates skin temperature, absorbs 30% moisture without feeling wet, and is naturally elastic, dirt-resistant, and antibacterial. Wash at 30°C with care.





# ALL SEASONS SOCKS

## SERIOUSLY. good comfort



No matter how cold or warm it is, the natural fibers in Bata's All Seasons socks always feel pleasant. All Seasons socks are available in Merino wool and cotton.

The Merino wool comes from Merino sheep with very fine wool that does not itch. As a result, the Merino wool socks are great in any circumstance. Wool ensures an even temperature of the skin, retains 30% moisture without feeling wet and is naturally elastic, dirt-resistant and anti-bacterial. These socks should be washed with care at 30°C.

Cotton socks are stronger than wool and can be washed at 40° C. Special zones in the sock guarantee a perfect fit and ultimate comfort. Your feet are safe, protected and supported in the right places.

**Size range:** 35-38 / 39-42 / 43-46 / 47-50 **UK Size range:** 2-5 / 6-8 / 9-11 / 12-15

### ALL SEASONS MERINO WOOL ECO

- › Optimal wearing comfort thanks to the anatomically shaped foot sole in the left and right sock
- › Optimal moisture-regulating properties ensure fresh, dry feet
- › Flex Fit ensures a smooth transition from leg to foot
- › Special zones provide protection for heel, toe and Achilles
- › Leg, ankle and arch support
- › Comfort seam
- › Extra protection and comfort due to the terry sole
- › Shock absorption
- › Antibacterial fibers keep unpleasant smells at bay and keep feet feeling fit
- › ESD due to metal fiber

**Composition:** 45% Merino wool, 26% polyamide, 17% Pro-Cool® EcoMade (polyester), 9% Amicor™ (acrylic), 2% Lycra® (elastane), 1% Bekinox® (metal fiber)

**Available in:** anthracite



This sock is produced with 62% Eco materials.

THAT'S ANOTHER STEP. ahead



### ALL SEASONS COTTON ECO

- › Optimal wearing comfort thanks to the anatomically shaped foot sole in the left and right sock
- › Optimal moisture-regulating properties ensure fresh, dry feet
- › Flex Fit ensures a smooth transition from leg to foot
- › Special zones provide protection for heel, toe and Achilles
- › Leg, ankle and arch support
- › Comfort seam
- › Extra protection and comfort due to the terry sole
- › Shock absorption
- › Antibacterial fibers keep unpleasant smells at bay and keep feet feeling fit
- › ESD due to metal fiber

**Composition:** 49% cotton, 22% polyamide, 17% Pro-Cool® EcoMade (polyester), 9% Amicor™ (acrylic), 2% Lycra® (elastane), 1% Bekinox® (metal fiber)

**Available in:** gray



This sock is produced with 17% Pro-Cool® EcoMade polyester.

THAT'S ANOTHER STEP. ahead



# LADY SOCKS

SERIOUSLY. ladylike



You know what you want. And we've listened to that. As the name suggests, we developed the Lady socks range especially for women. Tailored to the shape and size of the woman's foot, made from the best materials and with innovative technologies. Because women's feet are very different in both shape and sensitivity. Not only is the average woman's foot smaller and more narrow, a woman also positions her foot differently and tends to have cold feet more quickly.

That is why we have developed this unique collection of work socks especially for today's professional woman. Made from the best and most durable fibers, yarns and supportive zones. With a fit and comfort specially created for you.

**Size range:** S (35-38) / M (39-42)    **UK Size range:** S (2-5) / M (6-8)

## LADY BAMBOO ECO

A lightweight and extra soft work sock specially shaped for the woman's foot. Made from viscose of bamboo and wool for softness and moisture regulation plus polyamide for strength of the sock. Through the combination of excellent moisture-regulating properties and Polyfresh® recycled polyester fibers, feet remain pleasantly dry and fresh. Due to the Ultrafresh® treatment unpleasant odors don't stand a chance.

- > Lightweight and soft work sock made from viscose of bamboo and wool
- > Designed for women's feet
- > Optimal moisture-regulating properties ensure fresh, dry feet
- > Flex Fit ensures a smooth transition from leg to foot
- > Leg and arch support
- > Comfort board
- > Extra protection and comfort due to the terry sole
- > Shock absorption
- > Ultrafresh® treatment keeps unpleasant smells at bay
- > ESD due to metal fiber

**Composition:** 31% viscose of bamboo, 30% polyamide, 29% Polyfresh® (recycled polyester), 8% wool, 1% Bekinox® (metal fiber), 1% Lycra® (elastane)

**Available in:** light grey



This sock is produced with 37% Eco materials.

THAT'S ANOTHER STEP. ahead



## LADY COTTON

An all-round work sock, designed for women's feet. Lady Cotton is made from cotton with Pro-Cool® polyester fibers in the foot, which will transport moisture to the outside of the sock. Thanks to the combination of Pro-Cool® and ventilation channels feet will stay comfortably fresh and dry. Due to the antibacterial silver unpleasant odors don't stand a chance. Optimal wearing comfort provided by anatomically shaped footbed.

- > All-round work sock made from cotton
- > Designed for women's feet
- > Optimal moisture-regulating properties and air circulation ensure fresh, dry feet
- > Leg support
- > Comfort board
- > Extra comfort due to the terry sole
- > Shock absorption
- > Unpleasant odors stand no chance due to antibacterial silver
- > ESD due to silver

**Composition:** 51% cotton, 31% Pro-Cool® (polyester), 13% polyamide, 3% silver, 2% Lycra® (elastane)

**Available in:** navy



# SPECIAL SOCKS

SERIOUSLY. good protection



The special socks in this range are designed to offer protection in specific working environments and conditions. The best fibers, yarns and protective zones are used to guarantee a perfect fit and enhanced comfort to your safety shoes. Leaving your feet safe, supported and protected.

**Size range:** 35-38 / 39-42 / 43-46 / 47-50 **UK Size range:** 2-5 / 6-8 / 9-11 / 12-15

## ANTI BUG

A long sock made from cotton with Cell Solution Protection® fibers. Protects feet and lower legs against nasty ticks and mosquito bites and more importantly against infectious diseases related to these bites. A perfect sock for foresters, horticulturists, farmers, soldiers and anyone working in nature.\*

- › Effective protection of feet and lower legs due to Cell Solution Protection® fibers
- › Cell Solution Protection® is a patented technology in which the insect repellent permethrin is spun deep into the fiber and ensures an even release of the permethrin
- › Maintains its protection up to 100 washes and does not require post-treatment
- › Cell Solution® Protection is Oeko-Tex® Class II certified and does not irritate to skin
- › Optimal moisture-regulating properties ensure fresh, dry feet
- › Flex Fit ensures a smooth transition from leg to foot
- › Special zones provide protection for heel and toe
- › Leg and arch support
- › Smooth board
- › Comfort seam
- › Extra protection and comfort due to the terry sole
- › Shock absorption
- › Unpleasant odors stand no chance due to antibacterial silver
- › ESD due to silver

**Composition:** 32% cotton, 24% polyamide, 18% Pro-Cool® EcoMade (polyester), 11% Lenzing Modal® (viscose), 11% Cell Solution Protection® (cellulose), 2% Lycra® (elastane), 2% silver

**Available in:** gray-green



\* Wearing Anti Bug socks does not offer a 100% guarantee against ticks and mosquito bites. It remains important to check your body and clothing for ticks after coming indoors.

## FLAME PROOF

A flame-retardant sturdy calf-length sock made from Zirpro virgin wool with meta-aramid fiber. Specially designed for fire crews and welders. Safe and extra comfortable. Complies with safety standards EN ISO 14116:2015.

- › Good protection in extreme heat due to flame-retardant, heat-resistant virgin wool
- › Shrink-proof and therefore easily washable in the washing machine
- › Special zones provide protection for heel, toe and Achilles
- › Leg and arch support
- › Comfort board
- › Comfort seam
- › Extra protection and comfort due to the terry sole
- › Shock absorption

**Composition:** 44% Zirpro (virgin wool), 30% Kermel® (meta-aramid), 24% polyamide, 2% Lycra® (elastane)

**Available in:** black







# ANTI BUG SOCKS

**SERIOUSLY.** good protection.

Working in nature requires special protection of the feet. Bata Industrials has the right safety shoes for foresters, gardeners, farmers, soldiers and anyone working in nature. They protect their feet against cold and heat, slipping and heavy and sharp objects. But anyone who works in nature also knows that the bite of certain insects is not always innocent and that protection is also necessary here. That's why Bata introduces the Anti Bug sock. The perfect sock against tick and mosquito bites.

## The sock to protect against tick and mosquito bites

The long Anti Bug sock is made from Cell Solution® Protection and Pro-Cool EcoMade® protects feet and lower legs against nasty tick and mosquito bites and even more importantly against the infectious diseases related to these bites. The Cell Solution® Protection fibers with Permethrin provide long-term protection and thanks to the antibacterial silver in the base of the sock, even unpleasant odors don't stand a chance.

## THE TICK, A DANGEROUS CREATURE

Ticks are mainly found in high grass in forests, dunes, heathland, parks and gardens. Usually a tick bite is innocent and painless. After a few hours the bite can get itchy. Uncomfortable, but not terrible. If the tick is infected with a bacterium, you could get sick. Many people already know about Lyme disease. Meanwhile there are studies on similar viruses that the tick can transmit. Flu-like symptoms such as fever, headache, muscle and joint pain and in the worst case meningitis can be the result.

## INNOVATIVE CELL SOLUTION® PROTECTION

### PARALYZES INSECTS

Often socks are impregnated or treated with an insect repellent. But in the Cell Solution® Protection fibers Permethrin is integrated. The Permethrin is released evenly from the core to the surface of the sock. This natural agent paralyzes the nervous system of insects. It is a patented technology that ensures that the Anti Bug sock offers a long-lasting and effective protection against ticks and mosquitoes. Up to 100 washes. Cell Solution® Protection is an Oeko-Tex® Class II certified material, which makes it suitable to be worn directly against the skin.

## SAFE AND PLEASANT

The base of the Anti Bug socks also contains yarn with silver ions. This makes the socks antibacterial and skin-improving to sensitive feet. These natural properties of silver prevent unpleasant odors and the development of foot fungus. This special yarn with silver is knitted directly into the sock, mainly in the heel and toe area. This keeps the feet fresh.

The Anti Bug sock is tested and approved according to the German army guidelines TL8305-0331.



**BATA INDUSTRIALS**

# LOGO SOCKS

SERIOUSLY. remarkable



Professional from head to toe? Then have your company logo knitted into the work socks. Our logo socks are top quality. They are designed for a wide range of working environments. We use the best yarn and produce and personalize the socks in Europe.

\* Minimum of 600 pairs per order. Ask our sales team for specific order conditions.

**Size range:** 35-38 / 39-42 / 43-46 / 47-50 **UK Size range:** 2-5 / 6-8 / 9-11 / 12-15

## EXECUTIVE ECO

The perfect combination of an office and industry sock, made with thin yarns, partly recycled.

- › Lightweight sock with perfect fit, due to more Lycra® elastane
- › Flex Fit ensures a smooth transition from leg to foot
- › Special zones provide protection for heel and toe
- › Leg and arch support
- › Smooth board
- › Comfort seam
- › Extra protection and comfort due to the terry sole
- › Moisture management through cotton
- › Shock absorption

**Composition:** 47% cotton, 26% polyamide, 24% recycled polyester, 3% Lycra® (elastane)

**Available in:** black. Logo on foot or leg



This sock is produced with 24% recycled polyester.



## INDUSTRY INDOOR ECO

Comfortable sock which gives a cool feeling.

- › Medium-weight sock with perfect fit, due to more Lycra® elastane
- › Optimal moisture-regulating properties ensure fresh, dry feet
- › Flex Fit ensures a smooth transition from leg to foot
- › Special zones provide protection for heel, toe and Achilles
- › Arch support
- › Comfort seam
- › Extra protection and comfort due to the terry sole
- › Shock absorption
- › Antibacterial fibers keep unpleasant smells at bay and keep feet feeling fit
- › ESD due to metal fiber

**Composition:** 50% cotton, 20% polyamide, 18% Pro-Cool® EcoMade (polyester), 9% Amicor™ (acrylic), 2% Lycra® (elastane), 1% Bekinox® (metal fiber)

**Available in:** black. Logo on foot or leg



This sock is produced with 18% Pro-Cool® EcoMade polyester.



## INDUSTRY OUTDOOR

Comfortable, very strong sock for outdoor use.

- › Medium-weight sock with Thermolite® for warmer feet
- › Air flow at foot, moisture management and shock absorption through terry knit in foot
- › Flex Fit ensures a smooth transition from leg to foot
- › Special zones provide protection for heel and toe
- › Ankle and arch support
- › Comfort seam

**Composition:** 77% Thermolite® (polyester), 22% polyamide, 1% Lycra® (elastane)

**Available in:** black. Logo on foot or leg





SOCKS COLLECTION

# PERSONALIZE YOUR SOCKS

DISCOVER THE POSSIBILITIES ON OUR WEBSITE:  
[WWW.BATAINDUSTRIALS.COM](http://WWW.BATAINDUSTRIALS.COM)



**BATA INDUSTRIALS**  
THE SAFETY SHOE





# ACCESSORIES COLLECTION

Optimize your comfort and support  
with our laces and inlay soles.



Safety is our top priority. But at least as important are comfort, cushioning and support. You wear your work shoes every day, so they have to be comfortable to wear. Firmly fitted around your foot, with sufficient support and good moisture regulation, your feet will stay fit and fresh all day long. With a well-fitting shoe you'll have energy right up to the last minute of your working day. When putting on your safety shoes, make sure you pull your laces extra tight and tie a double knot so that your laces don't hang on the ground. You can make your safety shoes perfectly custom with our comfortable inlay soles.

# INLAY SOLES

The right inlay sole makes a safety shoe the safety shoe

Safety is paramount, but comfort and support are just as important. You wear safety shoes every day, so they should fit comfortably. Bata Industrials brings shoes, socks, laces and inlay soles together for the best results because no foot is the same. The right combination ensures optimum comfort, prevents fatigue and ensures that you have energy until the last minute of your working day.

The result: a safer working environment in which fewer accidents occur.

Our top-quality inlay soles ensure an even better fit. The smart support zones offer optimum wearing comfort and stability.

**Size range:** Premium Fit, Superior Fit & Excellent Fit: 35-37 / 38-40 / 41-43 / 44-46 / 47-49  
Medical Fit Heel & Medical Fit Forefoot: 35-36 / 37-38 / 39-40 / 41-42 / 43-44 / 45-46 / 47-49

**Widths:** suitable for the width sizes W and XW

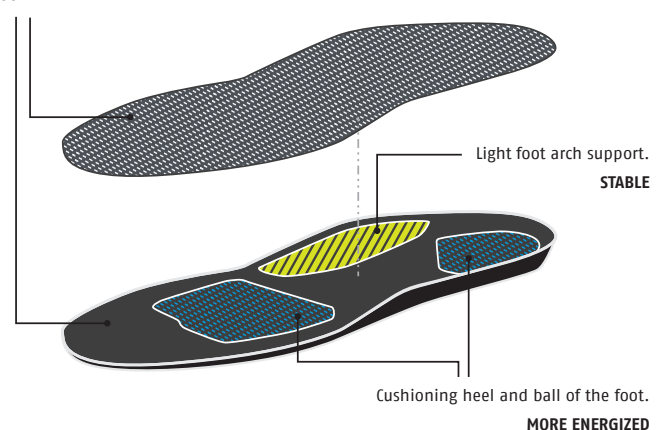
	OUTSOLE	TOP LAYER	CUSHIONING	SUPPORT
PREMIUM FIT	POLIYOU®	Mesh	●●	●
SUPERIOR FIT	POLIYOU®	Mesh	●●	●●
EXCELLENT FIT	POLIYOU®	Suedetec	●●	●●●
MEDICAL FIT HEEL	EVA	POLIYOU® + Mesh	●●●	●●●●
MEDICAL FIT FOREFOOT	EVA	POLIYOU® + Mesh	●●●	●●●●●

## PREMIUM FIT

**SERIOUSLY.** Premium comfort



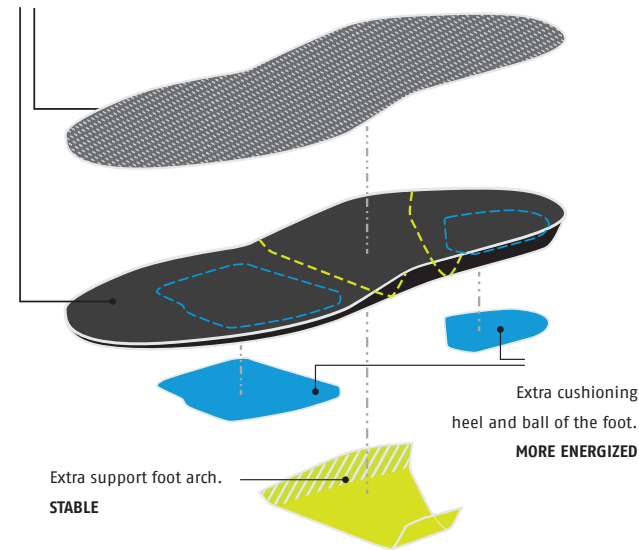
POLIYOU® sole with mesh top layer: breathable, antibacterial, ESD, shock and moisture absorbing.  
**COOL AND DRY**



# SUPERIOR FIT

SERIOUSLY. Superior arch support

POLIYOU® sole with mesh top layer:  
breathable, antibacterial, ESD, shock and moisture absorbing.  
**COOL AND DRY**

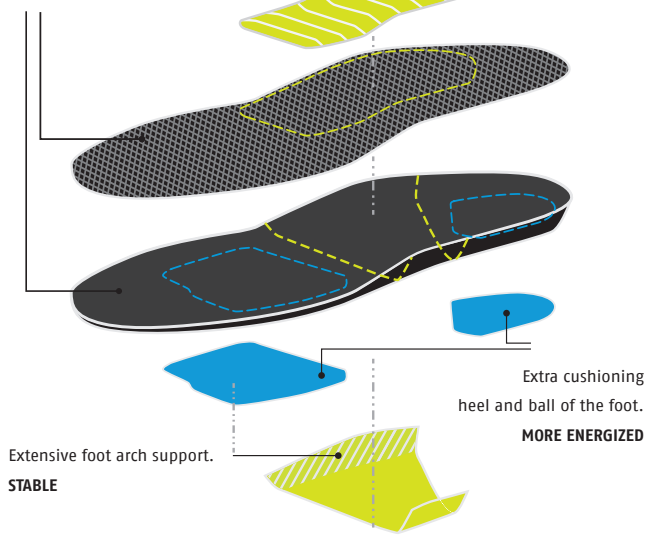


# EXCELLENT FIT

SERIOUSLY. Excellent forefoot support

POLIYOU® sole with Suedetec top layer: breathable, antibacterial, ESD, shock and moisture absorbing.  
**COOL AND DRY**

Extra support for the forefoot. Optimal support and a pleasant gait cycle.  
**REDUCES TENDON AND FOREFOOT COMPLAINTS**



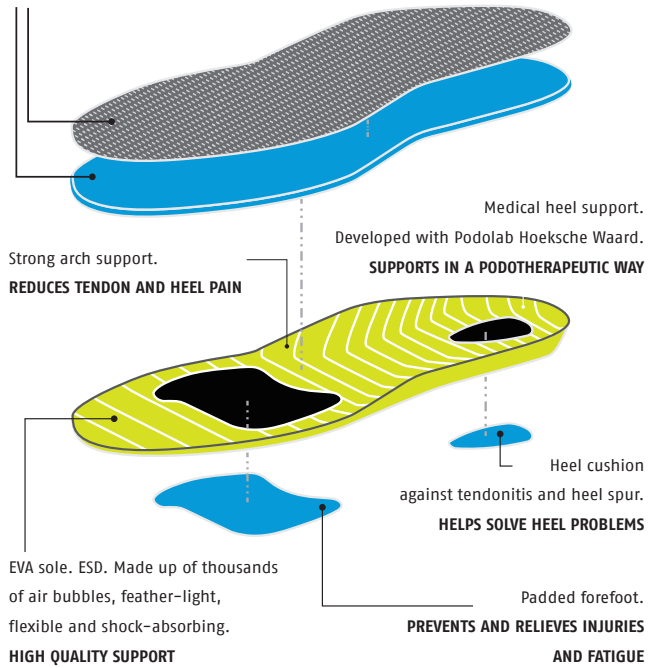


## MEDICAL FIT HEEL

### SERIOUSLY. Medical heel support

POLIYOU® sole with mesh top layer:  
breathable, antibacterial, ESD, shock  
and moisture absorbing.

**COOL AND DRY**

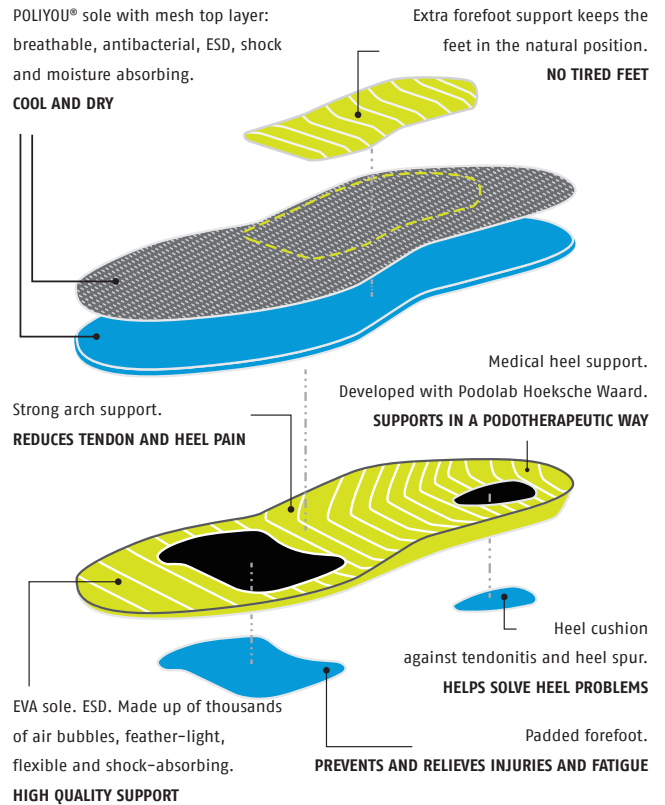


## MEDICAL FIT FOREFOOT

### SERIOUSLY. Medical forefoot support

POLIYOU® sole with mesh top layer:  
breathable, antibacterial, ESD, shock  
and moisture absorbing.

**COOL AND DRY**



# LACES

## rPET LACES

We value environmentally responsible choices, and our rPET polyester laces are no exception. Made from recycled PET bottles, these laces help reduce plastic waste and promote a more sustainable future.

Our GRS (Global Recycled Standard) certification confirms that these laces meet strict standards for the use of recycled materials and sustainable manufacturing processes.

The round shape of these laces ensures even distribution of pressure, making them comfortable and practical for all kinds of shoes. Moreover, they are available in different lengths, so you can find the perfect match for your shoes.

Our laces are packaged in cardboard made from 100% agricultural waste.

- > Sustainable laces
- > Round 5mm diameter

**Composition:** 100% rPET (recycled) polyester

**Available in:** 100cm – 130cm – 175cm



rPET  
Laces  
made of  
100%  
recycled  
polyester.

THAT'S  
ANOTHER  
STEP.  
ahead



## FLAME PROOF LACES

Our flame-retardant laces are manufactured to the highest standards and are tested for fire resistance, making them ideal for working conditions where sparks from fire are common.

The laces are made of Panox Kevlar, a material that is flame-retardant. The fire-retardant laces can play a crucial role in protecting your feet and increasing safety in the workplace. They are available in different lengths, so you can find the perfect combination for your shoes.

Go for flame proof laces that take your protection to the next level.

Our laces are packaged in cardboard made from 100% agricultural waste.

- > Extra strong laces
- > Flat 8 mm wide

**Composition:** Panox Kevlar

**Available in:** 100cm – 130cm



**What length of laces do I need?** If your shoes already have laces, the easiest way is to remove one lace and measure its length. Add or subtract some length if your old laces are too long or too short.

**100cm:** low safety shoe

**130cm:** high safety shoe

**175cm:** safety boot



# SMOOTH OPERATIONS WITH DAM: DIGITAL ASSET MANAGEMENT SYSTEM

**Kenneth Freichmann, Digital Experience & Ecommerce Lead at Bata Industrials:** "Going to market with our collections requires more than just having products on stock. Tender requirements need to be met, PBM specialists need to be educated, sales staff need to be trained, websites and portals need to be filled with data and content, and so on. For such purposes we create declarations of conformity, CE certificates, spec sheets, product photography, and many other types of documents."

"From 2025 we will distribute this content via our Digital Asset Management System (DAM). A DAM, with its intuitive navigation and intelligent search function, allows the client to filter out and find the right files. Gone are the days of clicking through layers of folders hoping to find the right file. Finding any product or collection-related file becomes as easy as tightening a BOA dial."

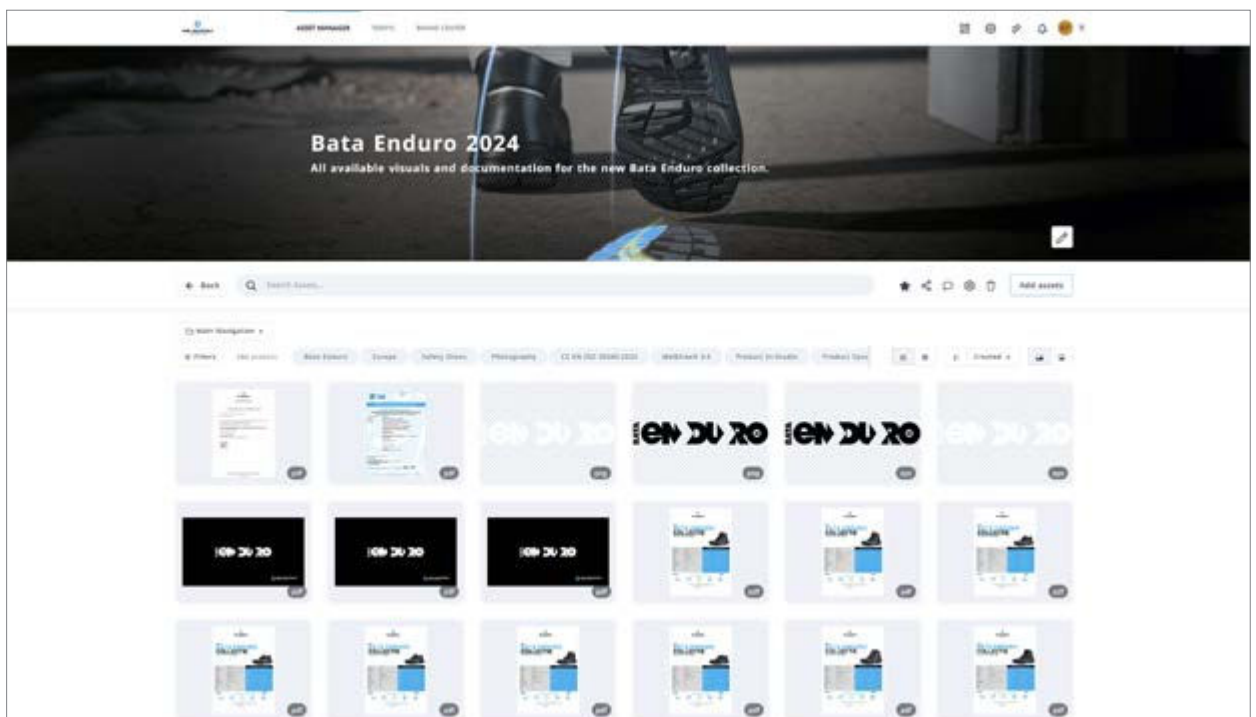
"And since it is a self-service, 24/7-accessible portal, a customer does not have to wait for someone to respond to an email request. This gives our customers more flexibility in the process and helps them go to market faster and more efficiently."

Contact [nl.order@bata.com](mailto:nl.order@bata.com) with mention of your customer number to request an account.

We are looking forward to establishing increasingly smoother processes with you.



Login screen DAM webpage.



Various assets, from declarations of conformity to product photography, for every collection. Freely available 24/7 via DAM.



# CUSTOMIZED SOLUTIONS WITH **BATA ADAPT®**

The Bata adapt® step-by-step plan makes it quick and easy to create perfectly fitting and certified safety shoes. Ultimate wearing comfort, also for feet with complaints or medical problems. Always a suitable solution. Because no two feet are the same.

## **WANT TO KNOW MORE?**

Go to [www.bataindustrials.com/adapt](http://www.bataindustrials.com/adapt)  
or call our Customer Service on  
+31 (0)499 - 362 912



**BATA INDUSTRIALS**  
THE SAFETY SHOE



[bataindustrials.com/adapt](http://bataindustrials.com/adapt)



# Bata adapt<sup>®</sup>

individual  
footcare

[BATAINDUSTRIALS.COM/ADAPT](https://BATAINDUSTRIALS.COM/ADAPT)

